

VT6CB - 022 - B08-1 R 00 - C 1 - 02 *

Series

Camring for "P1"

Volumetric displacement cm^3/rev (in^3/rev)

*003/B03/Y03 = 10.8 (0.66)	015/B15/Y15 = 50.5 (3.08)
005/B05/Y05 = 17.2 (1.05)	017/B17/Y17 = 58.3 (3.56)
006/B06/Y06 = 21.3 (1.30)	020/B20/Y20 = 63.8 (3.89)
008/B08/Y08 = 26.4 (1.61)	022/B22/Y22 = 70.3 (4.29)
010/B10/Y10 = 34.1 (2.08)	025/B25/Y25 = 79.3 (4.84)
012/B12/Y12 = 37.1 (2.26)	028/B28/Y28 = 88.8 (5.42)
014/B14/Y14 = 46.0 (2.81)	031/B31/Y31 = 100.0 (6.10)

* '0' - Uni - directional 'B' - Bi - directional 'Y' - Bi - directional for cold start

Camring for "P2"

Volumetric displacement cm^3/rev (in^3/rev)

B02 = 5.8 (0.35)	B08 = 24.9 (1.52)
B03 = 9.8 (0.59)	B09 = 28.0 (1.71)
B04 = 12.8 (0.78)	B10 = 31.8 (1.94)
B05 = 15.9 (0.97)	B11 = 34.9 (2.13)
B06 = 19.8 (1.21)	B12 = 41.0 (2.50)(cont. 175 bar, Max. int 210 bar)
B07 = 22.5 (1.37)	B14 = 45.0 (2.75)(cont. 140 bar, Max. int 175 bar)

Type of shaft

- 1 - keyed (no SAE)
- 3 - splined

Porting combination

Modifications

Mounting W/connection variables

S = 2 1/2" SAE 4-Bolt Pad.

CODE	P1	P2
01	1" SAE 4 bolt Pad. (UNC)	3/4" SAE 4 bolt Pad. (UNC)
M1	1" SAE 4 bolt Pad. (Metric)	3/4" SAE 4 bolt Pad. (Metric)
02	SAE 16,1 5/16" 12 UNF-2B	SAE 12,1 1/16" 12 UNF-2B

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination

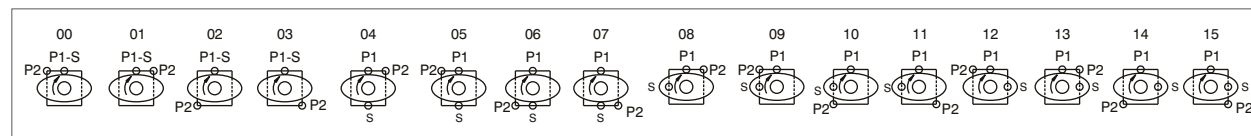
00 - standard

Direction of rotation

(view on shaft end)

R - clockwise

L - counter-clockwise



OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

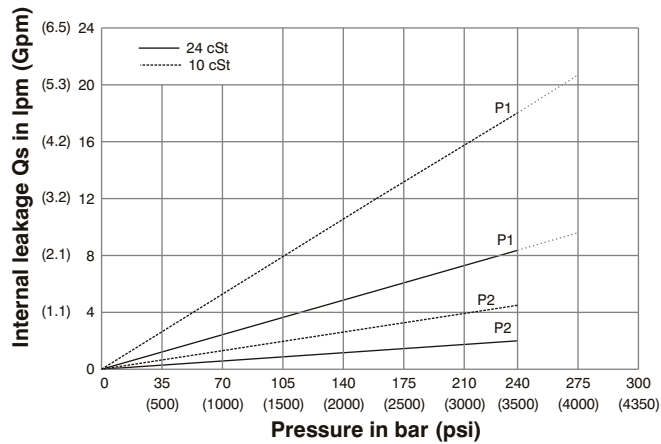
Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
		in^3/rev	cm^3/rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1	003	0.66	10.8	4.29	16.2	2.96	11.2	2.04	7.7	1.74	1.3	7.11	5.3	11.26	8.4
	005	1.05	17.2	6.83	25.8	5.50	20.8	4.57	17.3	1.88	1.4	10.06	7.5	16.36	12.2
	006	1.30	21.3	8.44	31.9	7.11	26.9	6.19	23.4	2.01	1.5	11.94	8.9	19.71	14.7
	008	1.61	26.4	10.48	39.6	9.15	34.6	8.22	31.1	2.15	1.6	14.35	10.7	22.93	17.7
	010	2.08	34.1	13.52	51.1	12.19	46.1	11.26	42.6	2.28	1.7	18.64	13.4	29.90	22.3
	012	2.26	37.1	14.71	55.6	13.36	50.6	12.46	47.1	2.28	1.7	19.31	14.4	32.32	24.1
	014	2.81	46.0	18.25	69.0	16.93	64.0	16.00	60.5	2.55	1.9	23.60	17.6	39.56	29.5
	015	3.08	50.5	20.00	75.6	18.73	73.2	19.02	67.5	2.68	2.0	25.61	19.1	42.91	32.0
	017	3.56	58.3	23.12	87.4	21.79	82.4	20.87	78.9	2.82	2.1	29.37	21.9	49.48	36.9
	020	3.89	63.8	25.32	95.7	23.99	90.7	23.07	87.2	2.95	2.2	31.92	23.8	53.91	40.2
	022	4.29	70.3	27.88	105.4	26.56	100.4	25.63	96.9	3.08	2.3	35.00	26.1	59.14	44.1
	025 ¹⁾	4.84	79.3	31.46	118.9	30.13	113.9	29.21	110.4	3.35	2.5	39.16	29.2	66.38	49.5
	028 ^{1,2)}	5.42	88.8	35.24	133.2	33.92	128.2	33.28	125.8	3.75	2.8	43.85	32.7	65.04	48.5
	031 ^{1,2)}	6.10	100.0	39.68	150.0	38.35	145.0	37.72	142.6	3.75	2.8	48.95	36.5	72.95	54.4
P2				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 210 bar (3000 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 210 bar (3000 psi)	
	B02	0.35	5.8	2.30	8.7	1.4	5.9	--	--	0.53	0.4	2.81	2.1	--	--
	B03	0.59	9.8	3.88	14.7	2.9	11.9	--	--	0.67	0.5	3.62	2.7	--	--
	B04	0.78	12.8	5.08	19.2	4.33	16.4	3.97	15.0	0.93	0.7	5.23	3.9	10.06	7.5
	B05	0.97	15.9	6.31	23.8	5.55	21.0	5.18	19.6	1.00	0.75	6.64	4.9	11.2	8.3
	B06	1.21	19.8	7.85	29.7	7.12	26.9	6.66	25.2	1.07	0.8	8.05	6.0	12.34	9.2
	B07	1.37	22.5	8.92	33.7	8.17	30.9	7.80	29.5	1.20	0.9	9.05	6.7	14.02	10.4
	B08	1.52	24.9	9.89	37.4	9.15	34.6	8.78	33.2	1.34	1.0	10.05	7.5	15.69	11.7
	B09	1.71	28.0	11.11	42.0	10.37	39.2	10.00	37.8	1.47	1.1	11.94	8.9	23.60	17.6
	B10	1.94	31.8	12.61	47.7	11.87	44.9	11.51	43.5	1.6	1.2	13.0	9.7	26.0	19.6
	B11	2.13	34.9	13.85	52.3	13.09	49.5	12.72	48.1	1.7	1.3	14.0	10.5	28.0	21.0
	B12	2.50	41.0	16.27	61.5	15.53	58.7	*	*	1.8	1.4	15.02	11.2	*	*
	B14	2.75	45.0	17.86	67.5	17.12	64.7	**	**	2.1	1.6	15.42	11.5	**	**

1) 025-028-031 = 2500 RPM. max. 2) 028-031 = 210 bar (3000 psi) max. int.

*B12 = 210 bar (3000 psi) max. int **B14 = 175 bar (2500 psi) max. int.

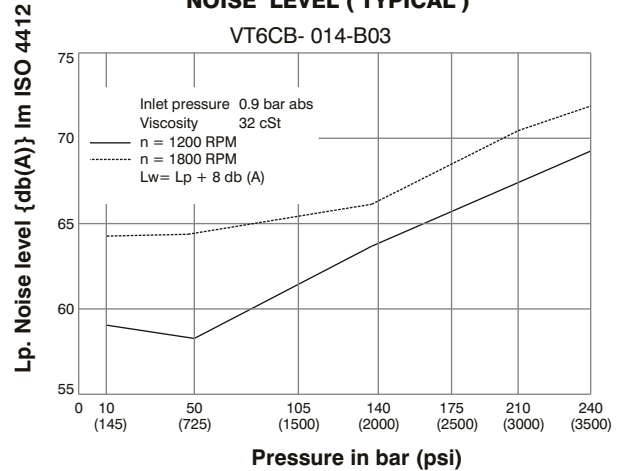
- Not to use because internal leakage greater than 50 of theoretical flow.

INTERNAL LEAKAGE (TYPICAL)



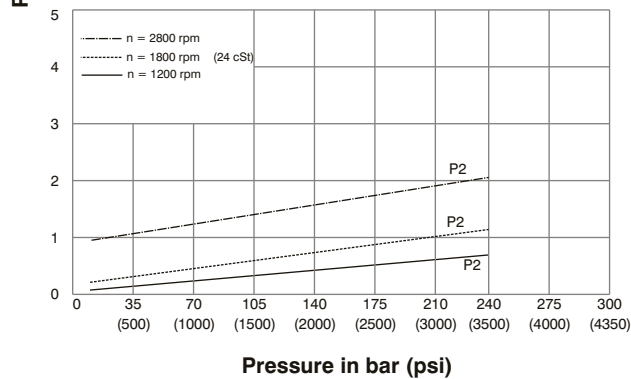
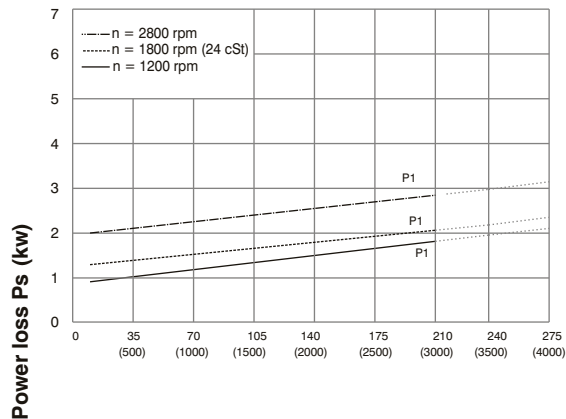
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50 of theoretical flow.
Total leakage is the sum of each section loss at its operating conditions.

NOISE LEVEL (TYPICAL)



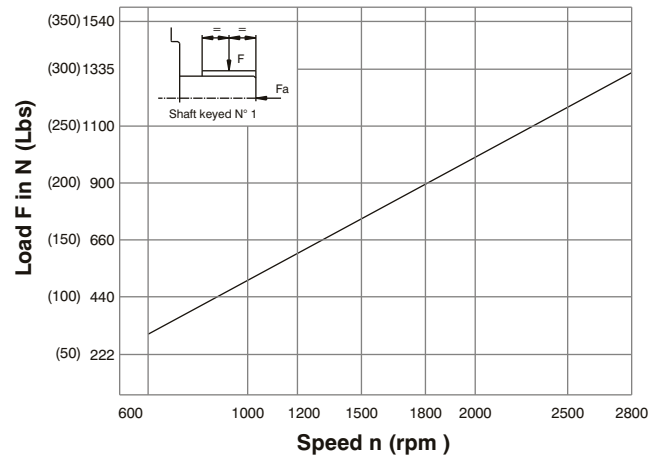
Double pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)



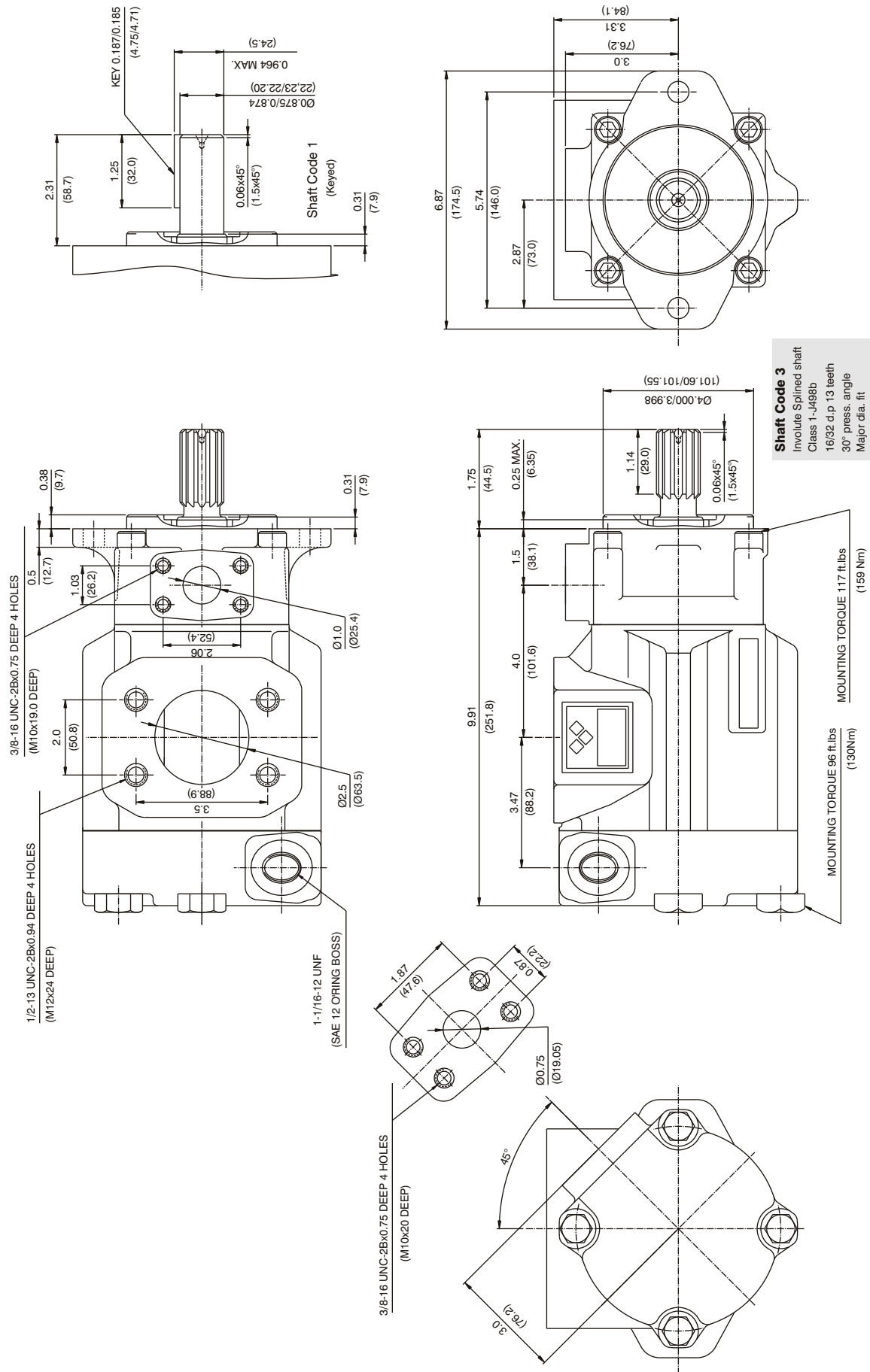
Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum permissible axial load $F_a = 800\text{N}$ (180 lbs)

DP



Series VT6CC W - 022 - 008 - 1 R 00 - C 1 - 00 *

Use for severe duty shaft only

Cam ring for "P1" & "P2"

Volumetric displacement cm³/rev (in³/rev)

*003/B03/Y03 = 10.8 (0.66)	015/B15/Y15 = 50.5 (3.08)
005/B05/Y05 = 17.2 (1.05)	017/B17/Y17 = 58.3 (3.56)
006/B06/Y06 = 21.3 (1.30)	020/B20/Y20 = 63.8 (3.89)
008/B08/Y08 = 26.4 (1.61)	022/B22/Y22 = 70.3 (4.29)
010/B10/Y10 = 34.1 (2.08)	025/B25/Y25 = 79.3 (4.84)
012/B12/Y12 = 37.1 (2.26)	028/B28/Y28 = 88.8 (5.42)
014/B14/Y14 = 46.0 (2.81)	031/B31/Y31 = 100.0 (6.10)

*'0' - Uni - directional 'B' - Bi - directional 'Y' - Bi - directional for cold start

Type of shaft

- 1 - keyed (no SAE)
- 3 - splined (SAE BB)
- 5 - splined (SAE B)

W version

- 2 - keyed (SAE BB)
- S - splined (DIN 5462)

Modifications

Mounting W/connection variables

P2	1"	3/4"	1"	3/4"
code	Unc	00	01	10
	Metric	0M	W0	1M

- 1) for 46 ml/rev max.
 - 2) for 126 ml/rev max.
- The large cartridge must be always mounted in the front.

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

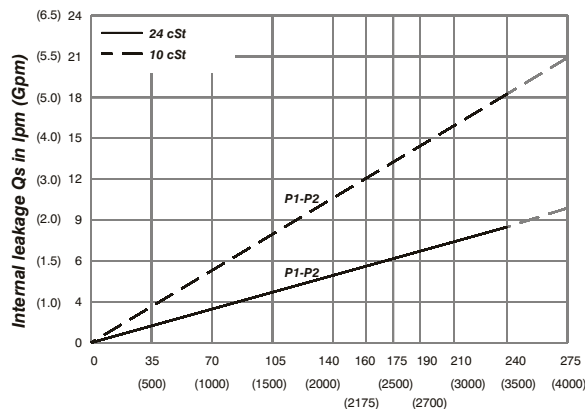
Porting combination (see page BM-1-5)

00 - standard

Direction of rotation (view on shaft end)

- R - clockwise
- L - counter-clockwise

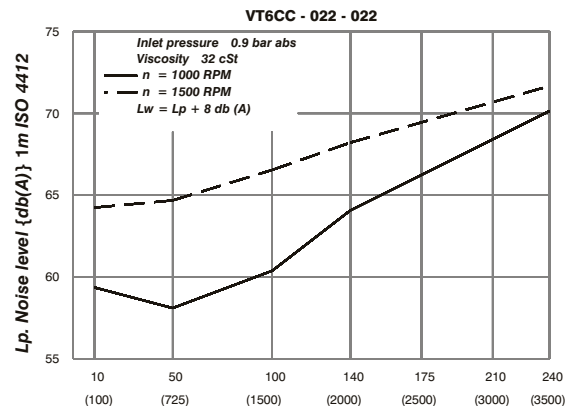
INTERNAL LEAKAGE (TYPICAL)



Pressure in bar (psi)

Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

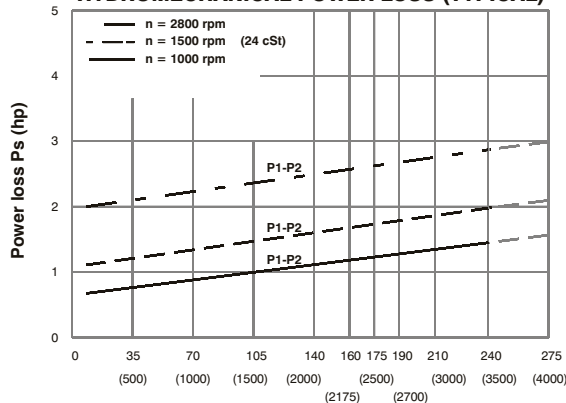
NOISE LEVEL (TYPICAL)



Pressure in bar (psi)

Double pump noise level is given with each section discharging at the pressure noted on the curve.

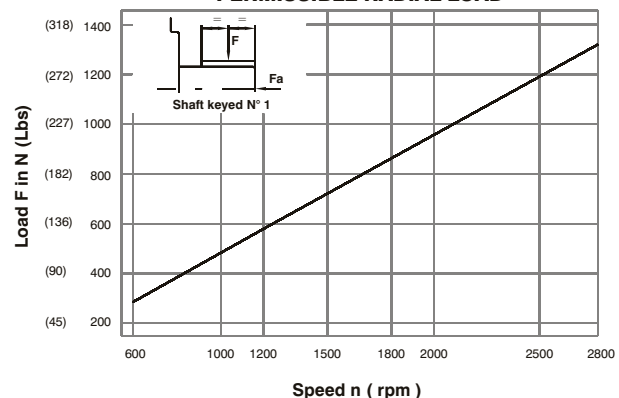
HYDROMECHANICAL POWER LOSS (TYPICAL)



Pressure in bar (psi)

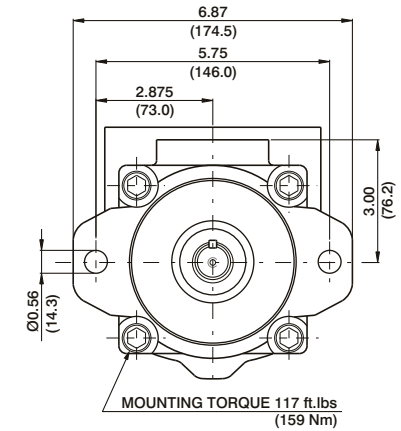
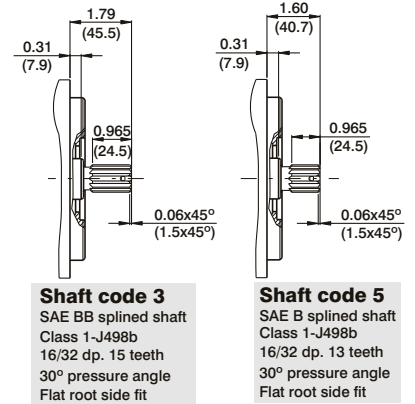
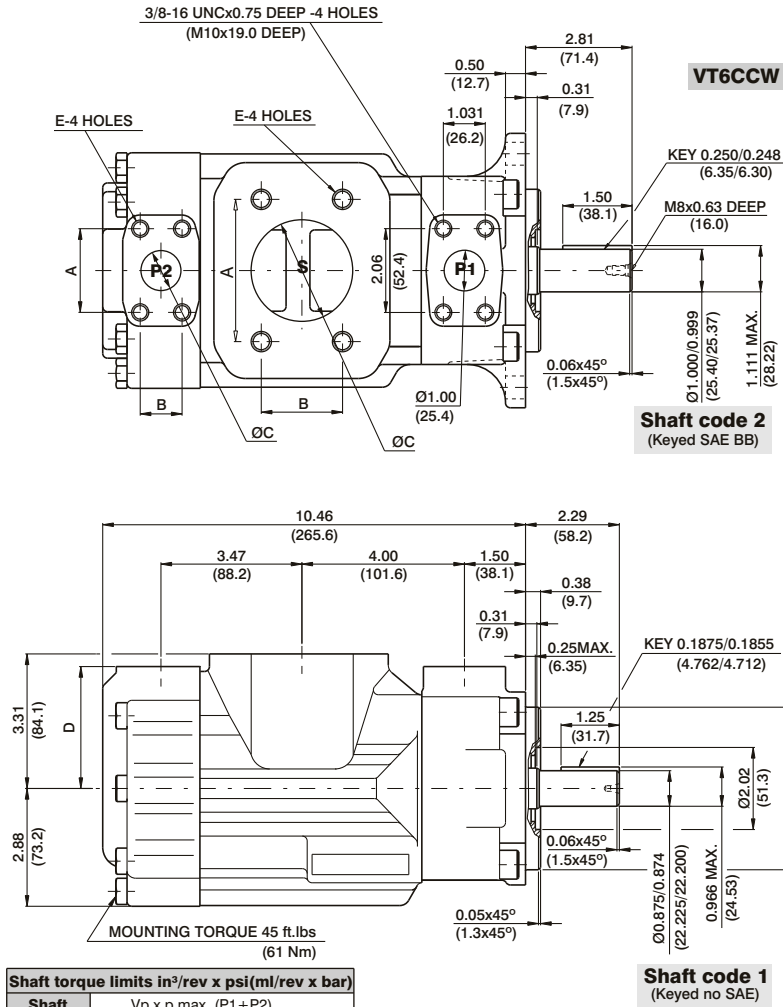
Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Speed n (rpm)

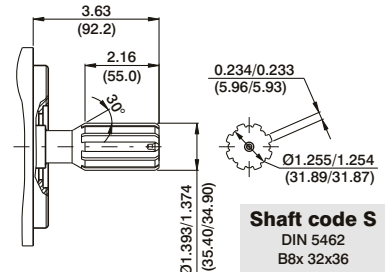
Maximum axial load permissible Fa = 800 N (180 Lbs)



Shaft torque limits in ³ /rev x psi (ml/rev x bar)	
Shaft	Vp x p max. (P1+P2)
1	12666 (14300)
2	18972 (21420)
3	28937 (32670)
5	18246 (20600)

PORT	A	B	C	D	E
S	4.19 (106.4)	2.44 (61.9)	3.00 (76.2)		5/8-11UNCx1.12 DEEP (M16x28.4 DEEP)
S	3.50 (88.9)	2.00 (50.8)	2.50 (63.5)		1/2-13UNCx0.94 DEEP M12x24.0 DEEP
P2	1.874 (47.6)	0.874 (22.2)	0.75 (19.0)	3.00 (76.2)	3/8-16UNCx0.75 DEEP (M10x19.0 DEEP)
P2	2.06 (52.4)	1.03 (26.2)	1.00 (25.4)	2.94 (74.7)	

Shaft code 1
(Keyed no SAE)



OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1 & P2	003	0.66	10.8	4.29	16.2	2.96	11.2	2.04	7.7	1.74	1.3	7.11	5.3	11.22	8.4
	005	1.05	17.2	6.83	25.8	5.50	20.8	4.57	17.3	1.88	1.4	10.06	7.5	16.36	12.2
	006	1.30	21.3	8.44	31.9	7.11	26.9	6.19	23.4	2.01	1.5	11.94	8.9	19.71	14.7
	008	1.61	26.4	10.48	39.6	9.15	34.6	8.22	31.1	2.15	1.6	14.35	10.7	22.93	17.7
	010	2.08	34.1	13.52	51.1	12.19	46.1	11.26	42.6	2.28	1.7	18.64	13.4	29.90	22.3
	012	2.26	37.1	14.71	55.6	13.36	50.6	12.46	47.1	2.28	1.7	19.31	14.4	32.32	24.1
	014	2.81	46.0	18.25	69.0	16.93	64.0	16.00	60.5	2.55	1.9	23.60	17.6	39.56	29.5
	015	3.08	50.5	20.00	75.6	18.73	73.2	19.02	67.5	2.68	2.0	25.61	19.1	42.91	32.0
	017	3.56	58.3	23.12	87.4	21.79	82.4	20.87	78.9	2.82	2.1	29.37	21.9	49.48	36.9
	020	3.89	63.8	25.32	95.7	23.99	90.7	23.07	87.2	2.95	2.2	31.92	23.8	53.91	40.2
	022	4.29	70.3	27.88	105.4	26.56	100.4	25.63	96.9	3.08	2.3	35.00	26.1	59.14	44.1
	025 ¹⁾	4.84	79.3	31.46	118.9	30.13	113.9	29.21	110.4	3.35	2.5	39.16	29.2	66.38	49.5
	028 ^{1,2)}	5.42	88.8	35.24	133.2	33.92	128.2	33.28	125.8	3.75	2.8	43.85	32.7	65.04	48.5
	031 ^{1,2)}	6.10	100.0	39.68	150.0	38.35	145.0	37.72	142.6	3.75	2.8	48.95	36.5	72.95	54.4

1) 025-028-031 = 2500 RPM. max.

2) 028-031 = 210 bar (3000 psi) max. int.

Series VT6CC * W - B22 - B08 - 1 R 00 - D 1 - 00 *

M = Mobile
P = Mobile with double shaft seal

Use for severe duty shaft only

Cam ring for "P1" & "P2"

Volumetric displacement cm³/rev (in³/rev)

*B03/R03 = 10.8 (0.66)	B15/R15 = 50.5 (3.08)
B05/R05 = 17.2 (1.05)	B17/R17 = 58.3 (3.56)
B06/R06 = 21.3 (1.30)	B20/R20 = 63.8 (3.89)
B08/R08 = 26.4 (1.61)	B22/R22 = 70.3 (4.29)
B10/R10 = 34.1 (2.08)	B25/R25 = 79.3 (4.84)
B12/R12 = 37.1 (2.26)	B28/R28 = 88.8 (5.42)
B14/R14 = 46.0 (2.81)	B31/R31 = 100.0 (6.10)

*B' - for Mobile 'R' - for Mobile - spring assisted

Type of shaft

M version	MW version	P version
1 - keyed (no SAE)	2 - keyed (SAE BB)	3 - splined (no SAE)
3 - splined (SAE BB)	R - keyed special	4 - splined (SAE BB)
5 - splined (SAE B)	X - keyed special	6 - splined (no SAE)
	W - keyed special	
	V - keyed special	
	T- splined (SAE J718c)	
	S- splined (DIN5462)	
	Q- splined (SAE C)	

Modifications

Mounting W/connection variables

code	P1=1"-S=3"		P1=1"-S=2 1/2"	
	Unc	Metric	Unc	Metric
P2	1"	3/4"	1"	3/4"
00	01	10	11	11
0M	W0	1M	W1	W1

1) for 46 ml/rev max.
 2) for 126 ml/rev max.
 The large cartridge must be always mounted in the front.

Seal class

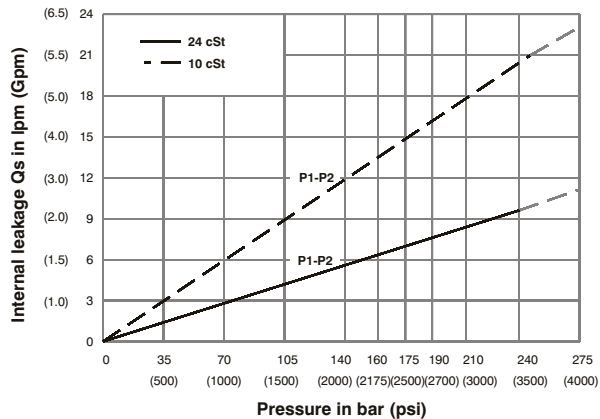
1 - S1 (for mineral oil)
 4 - S4 (for fire resistant fluids)
 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see page BM-1-5)
 00 - standard

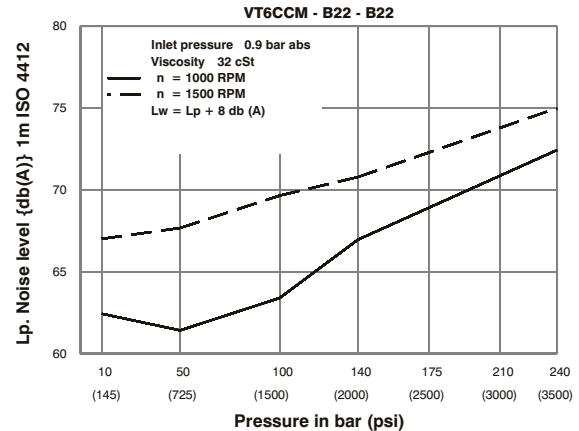
Direction of rotation
 (view on shaft end)
 R - clockwise
 L - counter-clockwise

INTERNAL LEAKAGE (TYPICAL)



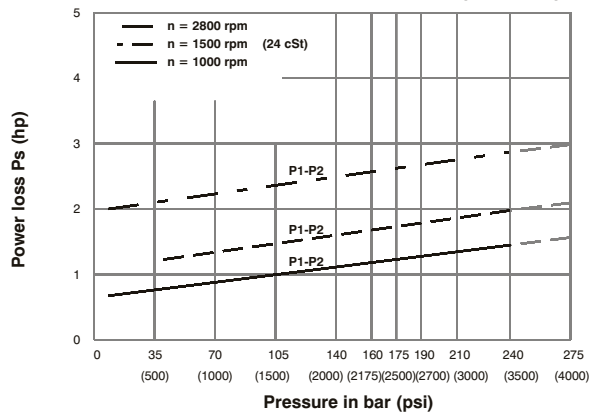
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.
 Total leakage is the sum of each section loss at its operating conditions.

NOISE LEVEL (TYPICAL)



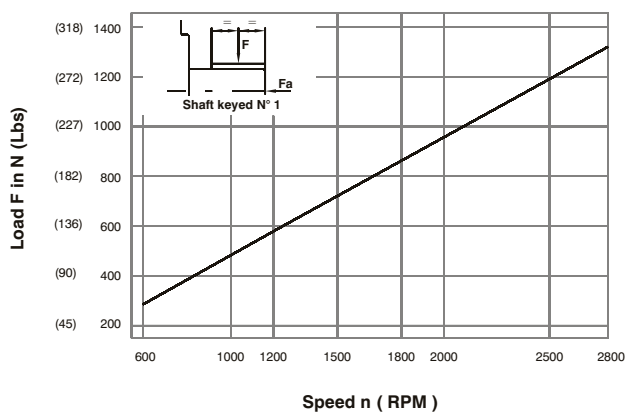
Double pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)

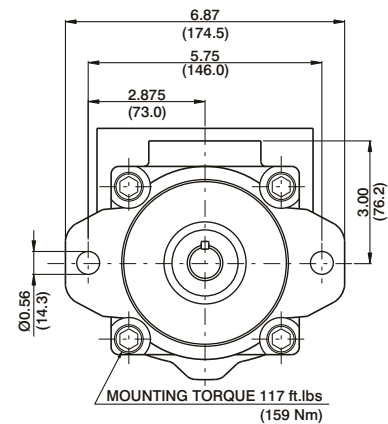
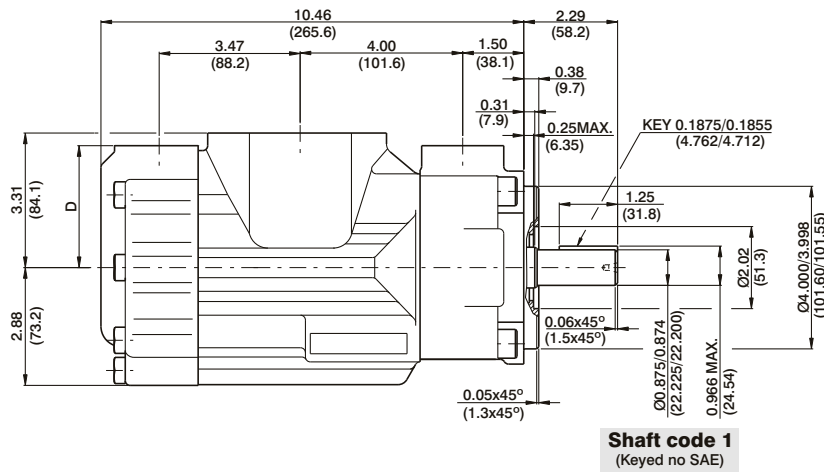
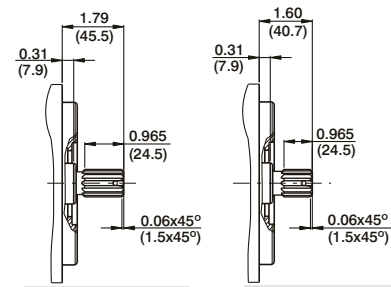
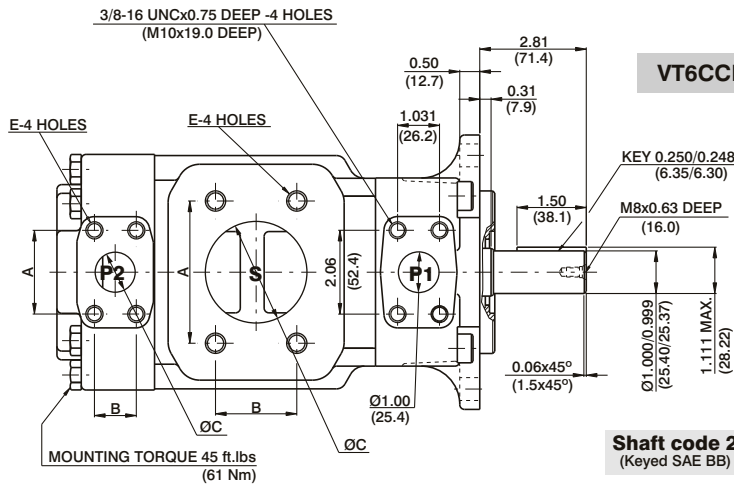


Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum axial load permissible Fa = 800 N (180 Lbs)



PORT	A	B	C	D	E
S	4.19 (106.4)	2.44 (61.9)	3.00 (76.2)		5/8-11UNC x 1.12 DEEP (M16 x 28.4 DEEP)
S	3.50 (88.9)	2.00 (50.8)	2.50 (63.5)		1/2-13UNC x 0.94 DEEP M12 x 24.0 DEEP
P1	1.874 (47.6)	0.874 (22.2)	0.75 (19.0)	3.00 (76.2)	3/8-16UNC x 0.75 DEEP (M10 x 19.0 DEEP)
P2	2.06 (52.4)	1.03 (26.2)	1.00 (25.4)	2.94 (74.7)	

Shaft torque limits in ³ /rev x psi (ml/rev x bar)	
Shaft	Vp x p max. (P1+P2)
1	12666 (14300)
2	18972 (21420)
3	28937 (32670)
5	18246 (20600)

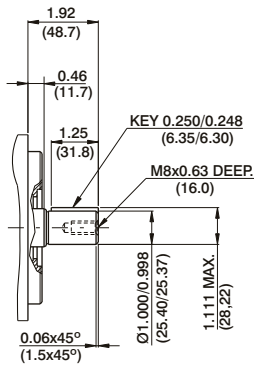
OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1 & P2	B03	0.66	10.8	4.29	16.2	2.83	10.7	--	--	1.74	1.3	7.11	5.3	--	--
	B05	1.05	17.2	6.83	25.8	5.37	20.3	4.17	15.8	1.88	1.4	10.06	7.5	16.36	12.2
	B06	1.30	21.3	8.44	31.9	7.01	26.5	5.82	22.0	2.01	1.5	11.94	8.9	19.71	14.7
	B08	1.61	26.4	10.48	39.6	9.02	34.1	7.83	29.6	2.15	1.6	14.35	10.7	22.93	17.7
	B10	2.08	34.1	13.52	51.1	12.08	45.7	10.89	41.2	2.28	1.7	18.64	13.4	29.90	22.3
	B12	2.26	37.1	14.71	55.6	13.28	50.2	12.08	45.7	2.28	1.7	19.31	14.4	32.32	24.1
	B14	2.81	46.0	18.25	69.0	16.79	63.5	15.60	59.0	2.55	1.9	23.60	17.6	39.56	29.5
	B15	3.08	50.5	20.00	75.6	18.62	70.4	17.46	66.0	2.68	2.0	25.61	19.1	42.91	32.0
	B17	3.56	58.3	23.12	87.4	21.69	82.0	20.50	77.5	2.82	2.1	29.37	21.9	49.48	36.9
	B20	3.89	63.8	25.32	95.7	23.86	90.2	22.67	85.7	2.95	2.2	31.92	23.8	53.91	40.2
	B22	4.29	70.3	27.88	105.4	26.45	100.0	25.26	95.5	3.08	2.3	35.00	26.1	59.14	44.1
	B25 ¹⁾	4.84	79.3	31.46	118.9	30.02	113.5	28.83	109.0	3.35	2.5	39.16	29.2	66.38	49.5
	B28 ^{1, 2)}	5.42	88.8	35.24	133.2	33.78	127.7	32.93	124.5	3.75	2.8	43.85	32.7	65.04	48.5
	B31 ^{1, 2)}	6.10	100.0	39.68	150.0	38.22	144.5	37.38	141.3	3.75	2.8	48.95	36.5	72.95	54.4

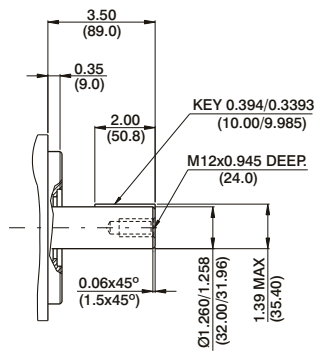
1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

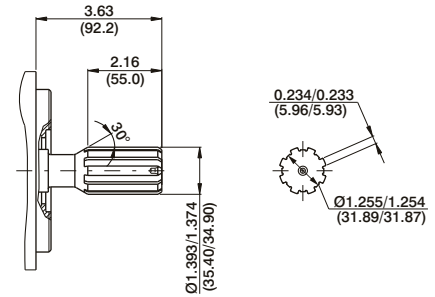
-- Not to use because internal leakage greater than 50% theoretical flow.



Shaft code R

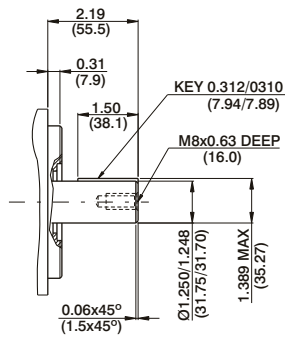


Shaft code V

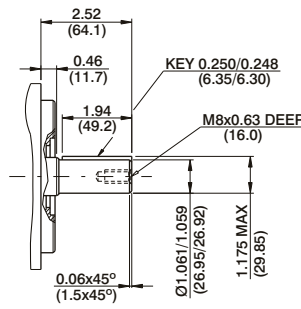


Shaft code S

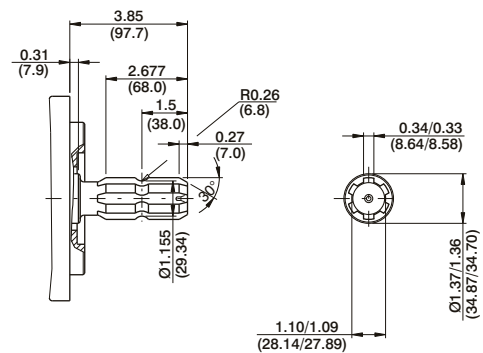
DIN 5462
B8x32x36



Shaft code W

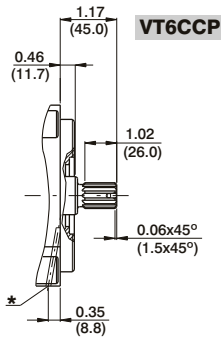


Shaft code X

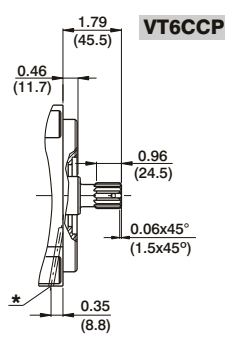


Shaft code T

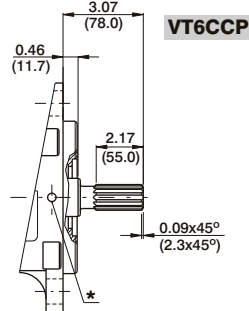
SAE J718C
540 rpm power take-off
For Farm Tractor application



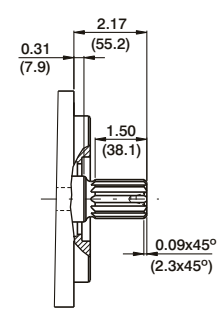
Shaft code 3
no SAE splined shaft
Class 1-J498b
16/32 dp. 13 teeth
30° pressure angle
Flat root side fit



Shaft code 4
SAE BB splined shaft
Class 1-J498b
16/32 dp. 15 teeth
30° pressure angle
Flat root side fit



Shaft code 6
non SAE splined shaft
Class 1-J498b
12/24 dp. 14 teeth
30° pressure angle
Flat root side fit



Shaft code Q
SAE C splined shaft
Class 1-J498b
12/24 Dp. 14 Teeth
30° Pressure angle
Flat root side fit

*Drain hole between double Shaft seals

Shaft torque limits in ³ /rev x psi (ml/rev x bar)		
VT6CCMW	Shaft	Vp x p max. (P1 + P2)
	R	16032 (18100)
	V	28937 (32670)
	W	28937 (32670)
	X	22500 (25400)

Shaft torque limits in ³ /rev x psi (ml/rev x bar)		
VT6CCP	Shaft	Vp x p max. (P1 + P2)
	3	18246 (20600)
	4	28937 (32670)
	6	28937 (32670)

Series - SAE B 2 bolts

Mounting flange J744 c

One letter can be added to specify special parts in series

Cam ring for "P1" & "P2"

Volumetric displacement cm³/rev (in³/rev)

*B03/R03 = 10.8 (0.66)	B15/R15 = 50.5 (3.08)
B05/R05 = 17.2 (1.05)	B17/R17 = 58.3 (3.56)
B06/R06 = 21.3 (1.30)	B20/R20 = 63.8 (3.89)
B08/R08 = 26.4 (1.61)	B22/R22 = 70.3 (4.29)
B10/R10 = 34.1 (2.08)	B25/R25 = 79.3 (4.84)
B12/R12 = 37.1 (2.26)	B28/R28 = 88.8 (5.42)
B14/R14 = 46.0 (2.81)	B31/R31 = 100.0 (6.10)

*'B' - for Mobile

'R' - for Mobile - spring assisted

Type of shaft

X - keyed

W - keyed

V - keyed

S - Splined (DIN 5462)

Z - Splined

Direction of rotation (view on shaft end)

R - clockwise

L - counter-clockwise

Modification

Mounting W/connection variables

	P1=1"-S=3"	P1=1"-S=2 1/2"
P2	1"	3/4"
code	Unc	Metric
	00	01
	10	11
	0M	W0
	1M	W1

1) for 46 ml/rev max.

2) for 126 ml/rev max.

The large cartridge must be always mounted in the front.

Seal class

1 - S1 (for mineral oil)

4 - S4 (for fire resistant fluids)

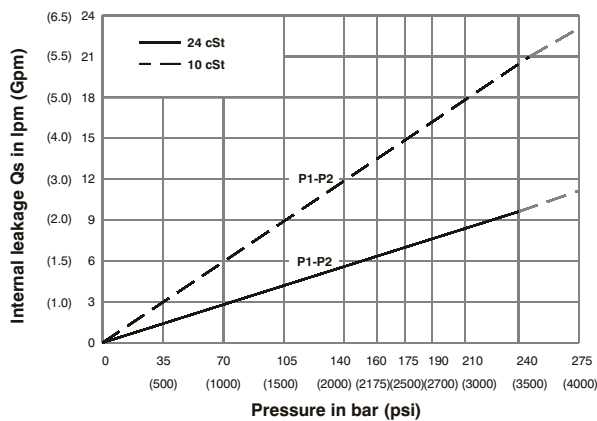
5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see page BM-1-5)

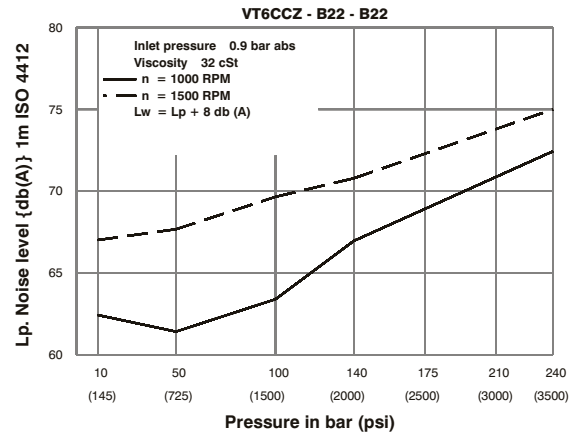
00 - standard

INTERNAL LEAKAGE (TYPICAL)



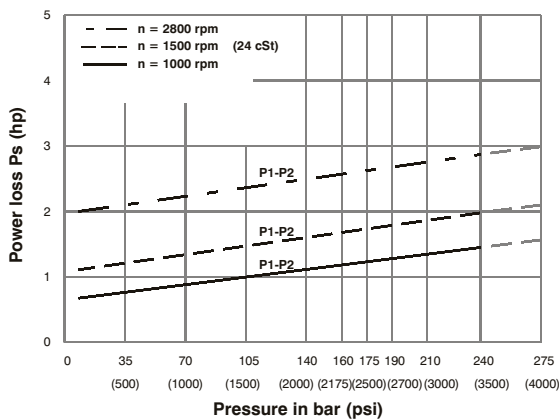
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

NOISE LEVEL (TYPICAL)



Double pump noise level is given with each section discharging at the pressure noted on the curve.

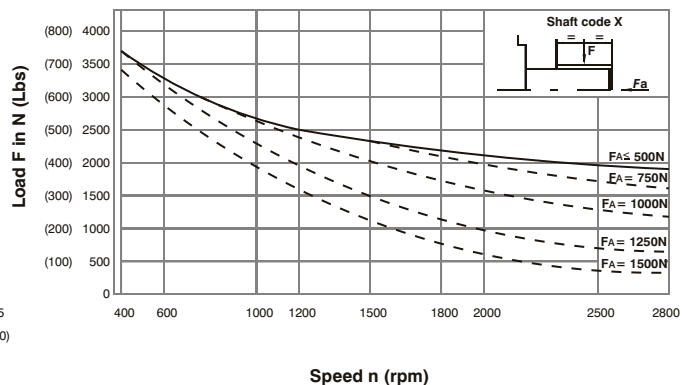
HYDROMECHANICAL POWER LOSS (TYPICAL)



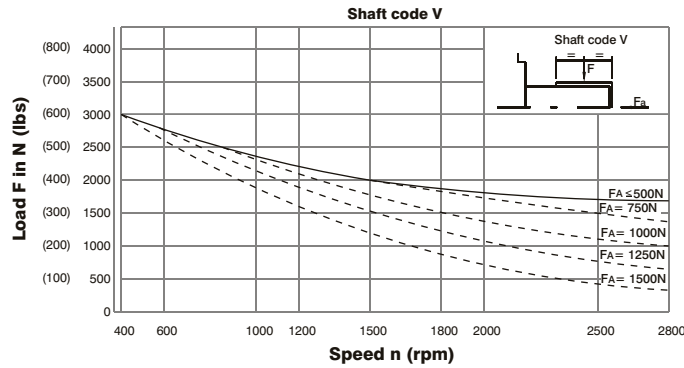
Total hydrodynamic power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD

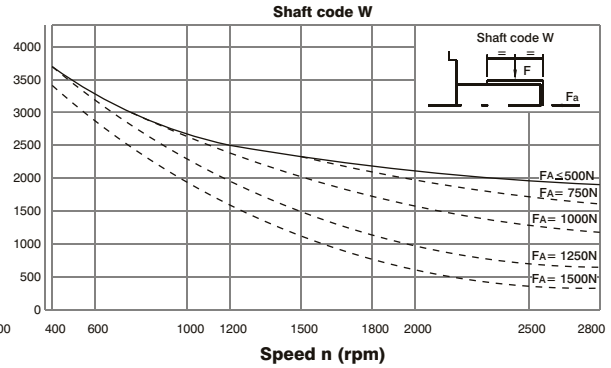
Shaft code X



PERMISSIBLE RADIAL LOAD



PERMISSIBLE RADIAL LOAD



These curves permit to simultaneously check the maximum permissible radial and axial load on the shaft involved. Those load value are determined for 10000 hours bearing lifetime at operating under F_a and F given. To get information for a different lifetime the radial load corrected is.

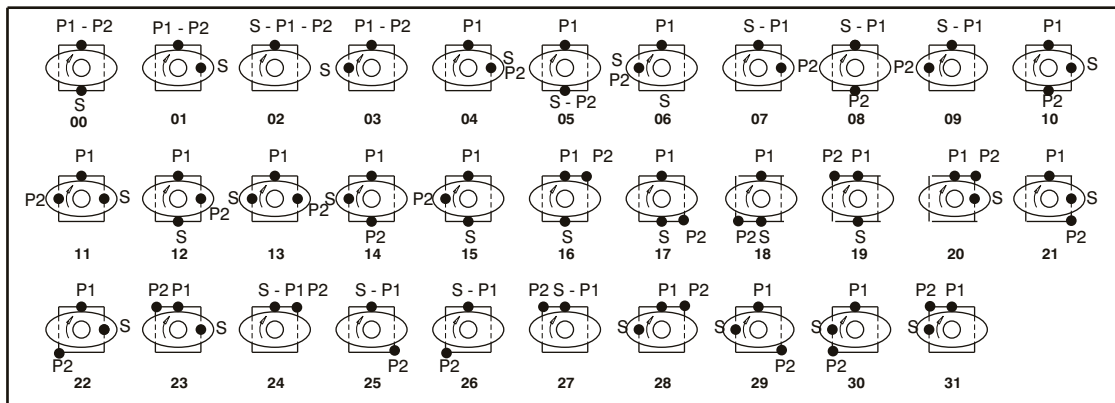
If F_a is smaller than minimum axial force on the curves then

$$\text{Correct } F = \frac{F \text{ curve}}{\left(\frac{LH \text{ Required}}{10000} \right)^{\frac{1}{3.33}}} \quad LH = \text{Lifetime in hours}$$

If F_a is higher than minimum axial force then F radial load is :

$$\text{Correct } F = \frac{F \text{ curve}}{\left(\frac{LH \text{ Required}}{10000} \right)^{\frac{1}{3}}}$$

Porting Diagrams

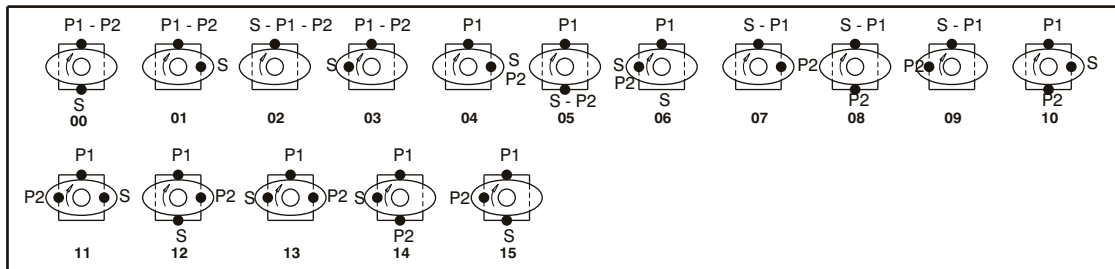


VT6CC/VT6CCM -VT6CCSH-VT6DC/VT6DCM -VT6EC/VT6ECM-VT6CP-VT6GCC

VT7BB/VT7BBS-VT7QCC-VT7DB/VT7DBS-VT7QDC

VT7EB/VT7EBS-VT7QEC

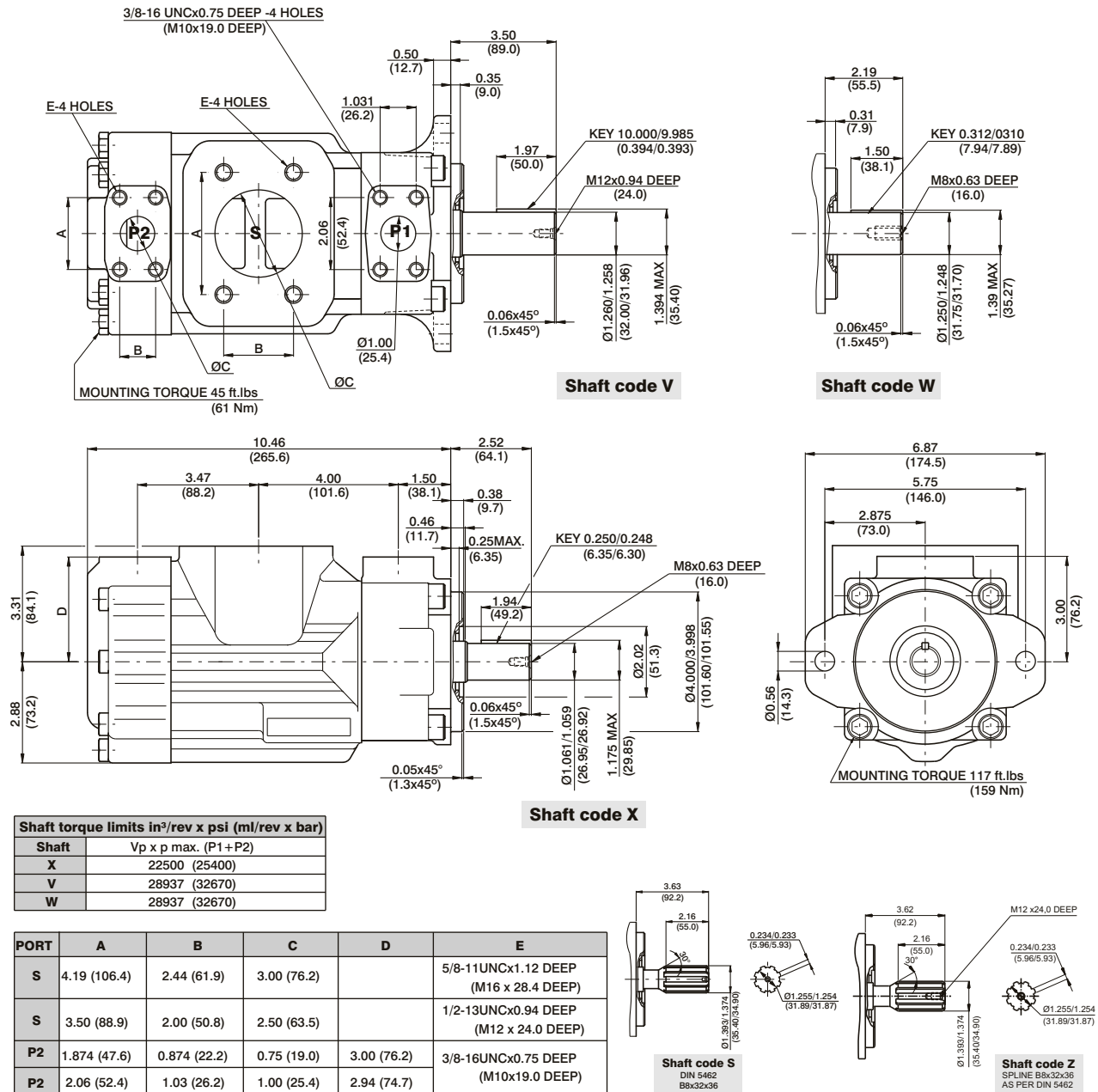
VT67CB-VT67DB-VT67EB-VT67BB-VT67CB-VT67EC



VT6DDS-VT6ED/VT6EDM-VT6EES

VT7DD/VT7DDS-VT7ED/VT7EDS

VT7EE/VT7EES



OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
		in³/rev	cm³/rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1 & P2	B03	0.66	10.8	4.29	16.2	2.83	10.7	--	--	1.74	1.3	7.11	5.3	--	--
	B05	1.05	17.2	6.83	25.8	5.37	20.3	4.17	15.8	1.88	1.4	10.06	7.5	16.36	12.2
	B06	1.30	21.3	8.44	31.9	7.01	26.5	5.82	22.0	2.01	1.5	11.94	8.9	19.71	14.7
	B08	1.61	26.4	10.48	39.6	9.02	34.1	7.83	29.6	2.15	1.6	14.35	10.7	22.93	17.7
	B10	2.08	34.1	13.52	51.1	12.08	45.7	10.89	41.2	2.28	1.7	18.64	13.4	29.90	22.3
	B12	2.26	37.1	14.71	55.6	13.28	50.2	12.08	45.7	2.28	1.7	19.31	14.4	32.32	24.1
	B14	2.81	46.0	18.25	69.0	16.79	63.5	15.60	59.0	2.55	1.9	23.60	17.6	39.56	29.5
	B15	3.08	50.5	20.00	75.6	18.62	70.4	17.46	66.0	2.68	2.0	25.61	19.1	42.91	32.0
	B17	3.56	58.3	23.12	87.4	21.69	82.0	20.50	77.5	2.82	2.1	29.37	21.9	49.48	36.9
	B20	3.89	63.8	25.32	95.7	23.86	90.2	22.67	85.7	2.95	2.2	31.92	23.8	53.91	40.2
	B22	4.29	70.3	27.88	105.4	26.45	100.0	25.26	95.5	3.08	2.3	35.00	26.1	59.14	44.1
	B25 ¹⁾	4.84	79.3	31.46	118.9	30.02	113.5	28.83	109.0	3.35	2.5	39.16	29.2	66.38	49.5
	B28 ^{1,2)}	5.42	88.8	35.24	133.2	33.78	127.7	32.93	124.5	3.75	2.8	43.85	32.7	65.04	48.5
	B31 ^{1,2)}	6.10	100.0	39.68	150.0	38.22	144.5	37.38	141.3	3.75	2.8	48.95	36.5	72.95	54.4

1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

-- Not to use because internal leakage greater than 50% theoretical flow.

Series **VT6DC W - 038 - 022**

severe duty shaft only

Cam ring for "P1"

Volumetric displacement cm³/rev (in³/rev)

*014/B14 = 47.6 (2.90)	035/B35 = 111.0 (6.77)
017/B17 = 58.2 (3.55)	038/B38 = 120.3 (7.34)
020/B20 = 66.0 (4.03)	042/B42 = 136.0 (8.30)
024/B24 = 79.5 (4.85)	045/B45 = 145.7 (8.89)
028/B28 = 89.7 (5.47)	050/B50 = 158.0 (9.64)
031/B31 = 98.3 (6.00)	061/B61 = 190.5 (11.62)

*'0' - Uni - directional 'B' - Bi - directional

Cam ring for "P2"

Volumetric displacement cm³/rev (in³/rev)

*003/B03/Y03 = 10.8 (0.66)	015/B15/Y15 = 50.5 (3.08)
005/B05/Y05 = 17.2 (1.05)	017/B17/Y17 = 58.3 (3.56)
006/B06/Y06 = 21.3 (1.30)	020/B20/Y20 = 63.8 (3.89)
008/B08/Y08 = 26.4 (1.61)	022/B22/Y22 = 70.3 (4.29)
010/B10/Y10 = 34.1 (2.08)	025/B25/Y25 = 79.3 (4.84)
012/B12/Y12 = 37.1 (2.26)	028/B28/Y28 = 88.8 (5.42)
014/B14/Y14 = 46.0 (2.81)	031/B31/Y31 = 100.0 (6.10)

*'0' - Uni - directional 'B' - Bi - directional 'Y' - Bi - directional for cold start

Modifications

Mounting W/connection variables

	UNC		METRIC	
	00	01	M0	M1
P2	1"	3/4"	1"	3/4"

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see page BM-1-5)

00 - standard

Direction of rotation (view on shaft end)

- R - clockwise
- L - counter-clockwise

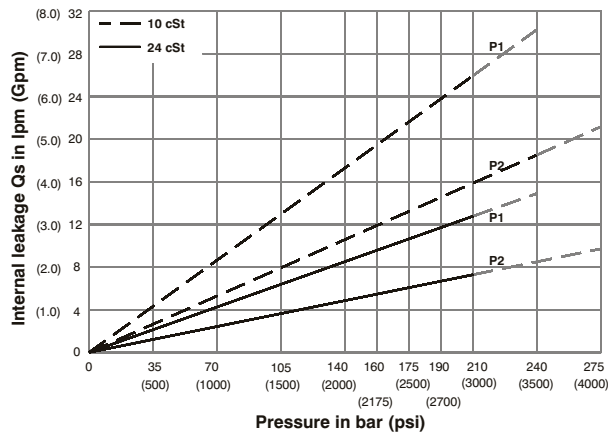
Type of shaft

- 1 - keyed (SAE C)
- 2 - keyed (no SAE)
- 3 - splined (SAE C)
- 4 - splined (no SAE)

Severe duty (VT6DCW only)

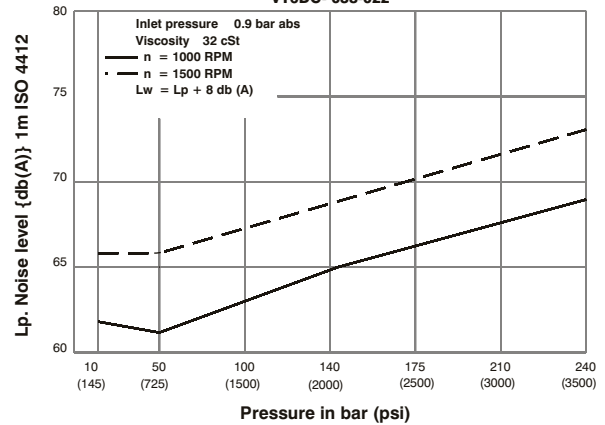
- 5 - keyed (no SAE)

INTERNAL LEAKAGE (TYPICAL)

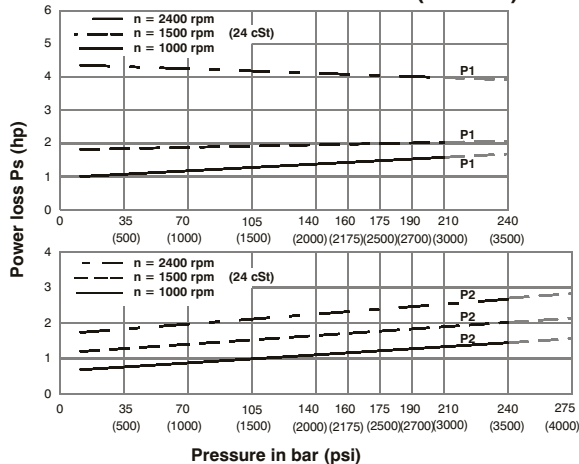


NOISE LEVEL (TYPICAL)

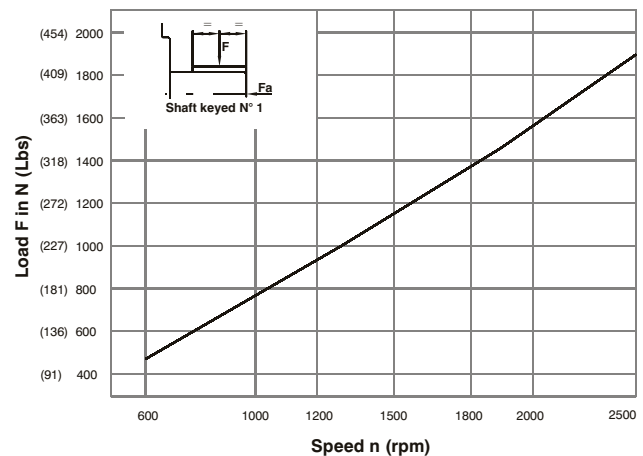
VT6DC- 038-022

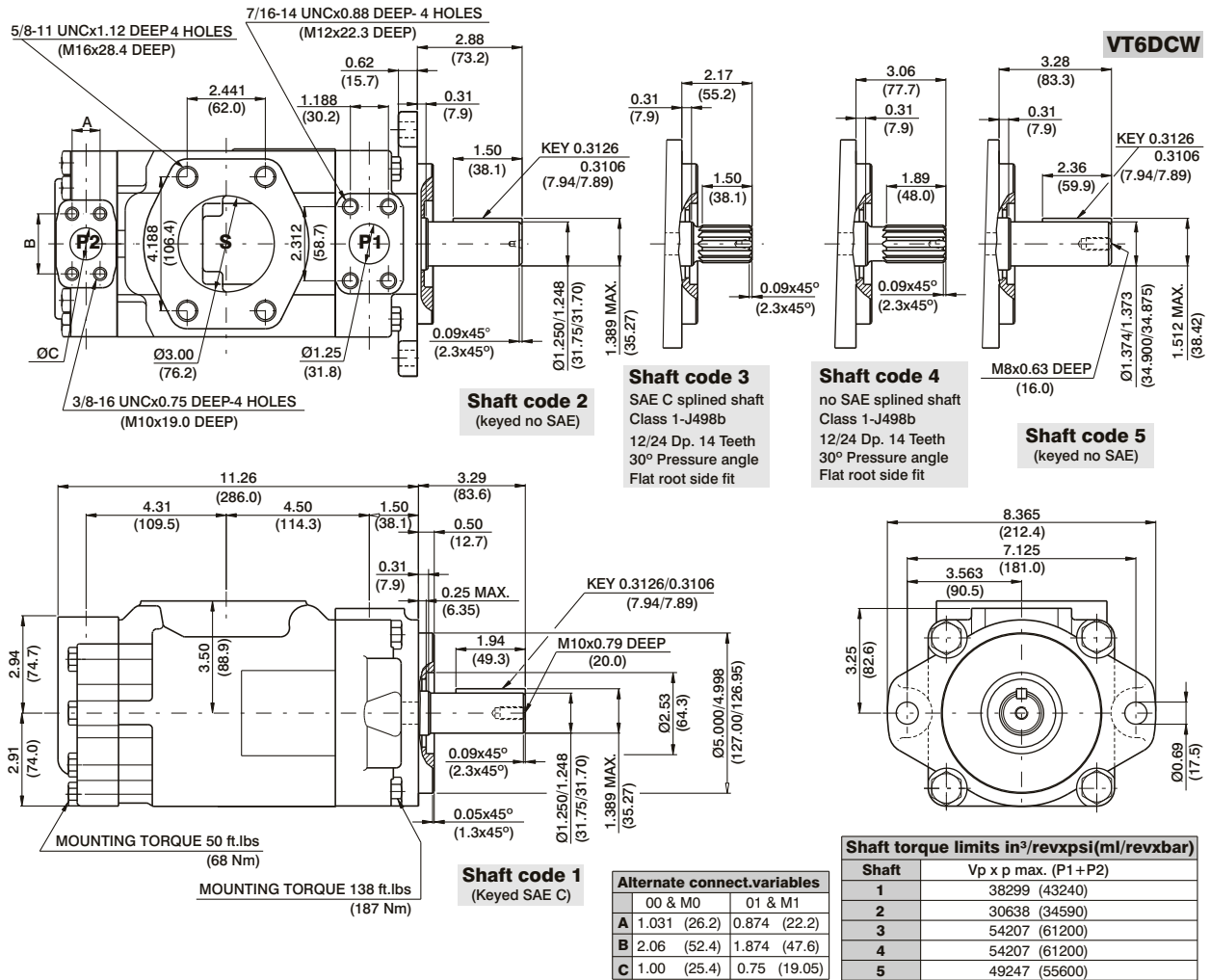


HYDROMECHANICAL POWER LOSS (TYPICAL)



PERMISSIBLE RADIAL LOAD





OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1	014	2.90	47.6	18.88	71.4	16.42	62.1	14.78	55.9	3.08	2.3	24.81	18.5	41.03	30.6
	017	3.55	58.2	23.1	87.3	20.6	78.0	18.99	71.8	3.35	2.5	29.77	22.2	49.62	37.0
	020	4.00	66.0	26.19	99.0	23.73	89.7	22.08	83.5	3.75	2.8	33.39	24.9	55.92	41.7
	024	4.80	79.5	31.56	119.3	29.10	110.0	27.46	103.8	4.02	3.0	39.69	29.6	66.78	49.8
	028	5.50	89.7	35.58	134.5	33.12	125.2	31.48	119.0	4.29	3.2	44.52	33.2	74.96	55.9
	031	6.00	98.3	39.00	147.5	36.53	138.1	34.89	131.9	4.42	3.3	48.54	36.2	81.80	61.0
	035	6.80	111.0	44.04	166.5	41.58	157.2	39.94	151.0	4.69	3.5	54.58	40.7	92.13	68.7
	038	7.30	120.3	47.72	180.4	45.26	171.1	43.62	164.9	4.96	3.7	58.87	43.9	99.64	74.3
	042 ¹⁾	8.30	136.0	53.96	204.0	51.50	194.7	49.86	188.5	5.36	4.0	66.25	49.4	112.24	83.7
	045 ¹⁾	8.89	145.7	57.80	218.5	55.34	209.2	53.70	203.0	5.50	4.1	70.81	52.8	120.02	89.5
	050 ^{1,2)}	9.64	158.0	62.69	237.0	60.23	227.7	59.25	224.0	5.90	4.4	76.44	57.0	113.98	85.0
	061 ^{1,3)}	11.62	190.5	76.25	285.7	73.54	278.0	--	--	6.16	4.6	81.26	60.6	--	--
P2	003	0.66	10.8	4.29	16.2	2.96	11.2	2.04	7.7	1.74	1.3	7.11	5.3	11.22	8.4
	005	1.05	17.2	6.83	25.8	5.50	20.8	4.57	17.3	1.88	1.4	10.06	7.5	16.36	12.2
	006	1.30	21.3	8.44	31.9	7.11	26.9	6.19	23.4	2.01	1.5	11.94	8.9	19.71	14.7
	008	1.61	26.4	10.48	39.6	9.15	34.6	8.22	31.1	2.15	1.6	14.35	10.7	22.93	17.7
	010	2.08	34.1	13.52	51.1	12.19	46.1	11.26	42.6	2.28	1.7	18.64	13.4	29.90	22.3
	012	2.26	37.1	14.71	55.6	13.36	50.6	12.46	47.1	2.28	1.7	19.31	14.4	32.32	24.1
	014	2.81	46.0	18.25	69.0	16.93	64.0	16.00	60.5	2.55	1.9	23.60	17.6	39.56	29.5
	015	3.08	50.5	20.00	75.6	18.73	73.2	19.02	67.5	2.68	2.0	25.61	19.1	42.91	32.0
	017	3.56	58.3	23.12	87.4	21.79	82.4	20.87	78.9	2.82	2.1	29.37	21.9	49.48	36.9
	020	3.89	63.8	25.32	95.7	23.99	90.7	23.07	87.2	2.95	2.2	31.92	23.8	53.91	40.2
	022	4.29	70.3	27.88	105.4	26.56	100.4	25.63	96.9	3.08	2.3	35.00	26.1	59.14	44.1
	025	4.84	79.3	31.46	118.9	30.13	113.9	29.21	110.4	3.35	2.5	39.16	29.2	66.38	49.5
	028 ²⁾	5.42	88.8	35.24	133.2	33.92	128.2	33.28	125.8	3.75	2.8	43.85	32.7	65.04	48.5
	031 ²⁾	6.10	100.0	39.68	150.0	38.35	145.0	37.72	142.6	3.75	2.8	48.95	36.5	72.95	54.4

1) 042-045-050-061=2200 RPM max.

2) 028-031- 050=210 bar (3000 psi) max. int.

3) 061 = 120 bar (1740 psi) max. int. 061 = 80 bar (1160 psi) cont.

Series **VT6EC** * - **066** - **022** **1** **R** **00** - **B** **1** -

Y - Metric port connection, Omit for UNC

Cam ring for "P1"

Volumetric displacement cm³/rev (in³/rev)

042 = 132.3 (8.07)	062 = 196.7 (12.00)
045 = 142.4 (8.69)	066 = 213.3 (13.02)
050 = 158.5 (9.67)	072 = 227.1 (13.86)
052 = 164.8 (10.06)	085 = 269.8 (16.46)
057 = 180.7 (11.02)	

Cam ring for "P2"

Volumetric displacement cm³/rev (in³/rev)

*003/B03/Y03 = 10.8 (0.66)	015/B15/Y15 = 50.5 (3.08)
005/B05/Y05 = 17.2 (1.05)	017/B17/Y17 = 58.3 (3.56)
006/B06/Y06 = 21.3 (1.30)	020/B20/Y20 = 63.8 (3.89)
008/B08/Y08 = 26.4 (1.61)	022/B22/Y22 = 70.3 (4.29)
010/B10/Y10 = 34.1 (2.08)	025/B25/Y25 = 79.3 (4.84)
012/B12/Y12 = 37.1 (2.26)	028/B28/Y28 = 88.8 (5.42)
014/B14/Y14 = 46.0 (2.81)	031/B31/Y31 = 100.0 (6.10)

*'0' - Uni - directional 'B' - Bi - directional 'Y' - Bi - directional for cold start

Modifications

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see page BM-1-5)

00 - standard

Direction of rotation (view on shaft end)

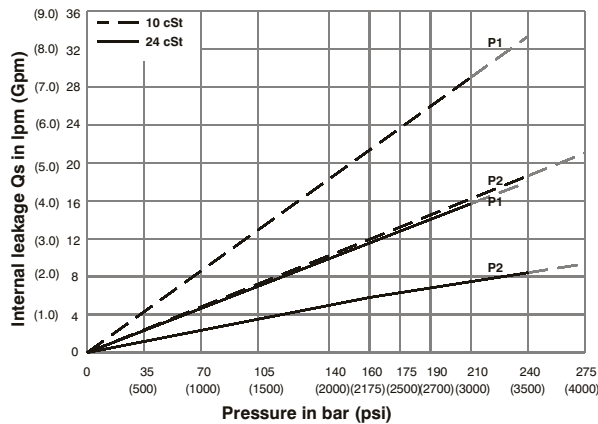
- R - clockwise
- L - counter-clockwise

Type of shaft

- 1 - keyed (SAE CC)
- 2 - keyed (no SAE)
- 3 - splined (SAE C)
- 4 - splined (SAE CC)

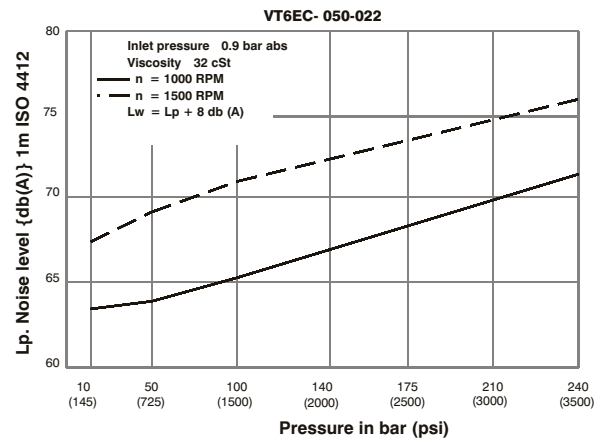


INTERNAL LEAKAGE (TYPICAL)



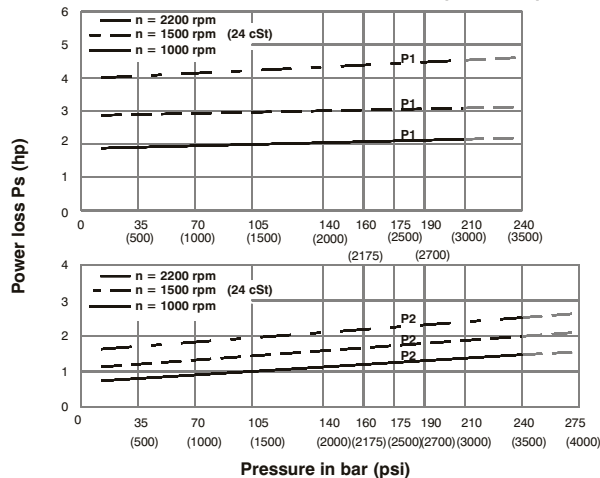
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

NOISE LEVEL (TYPICAL)



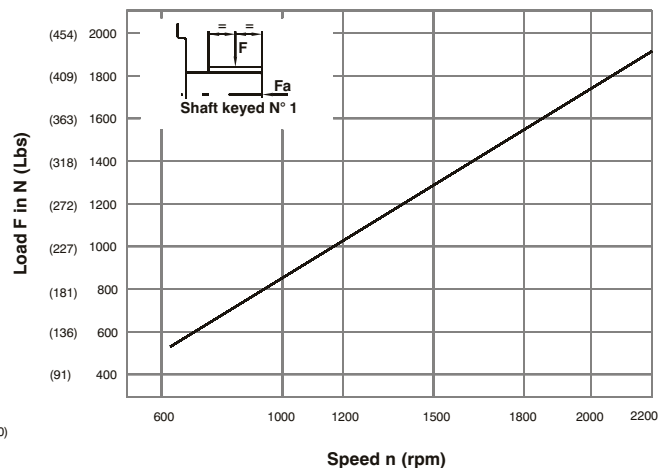
Double pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)

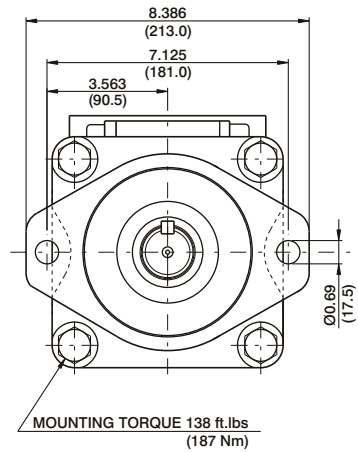
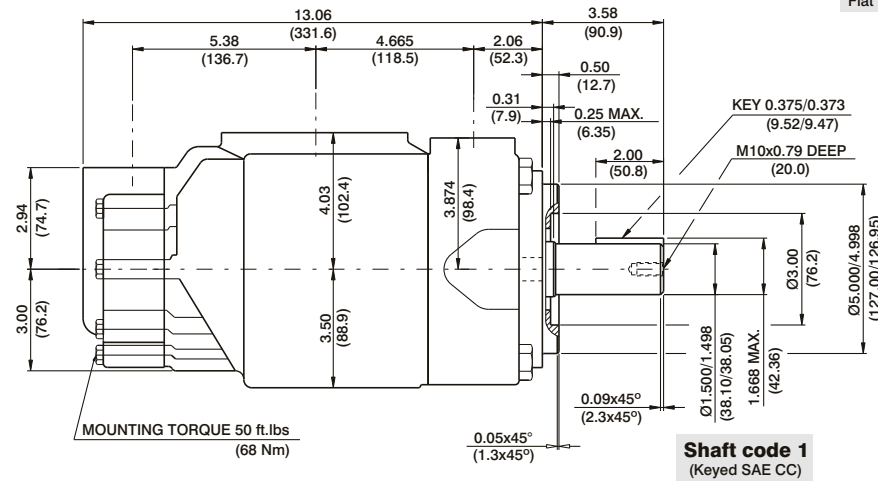
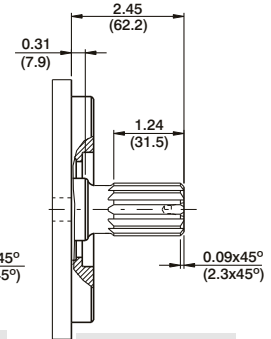
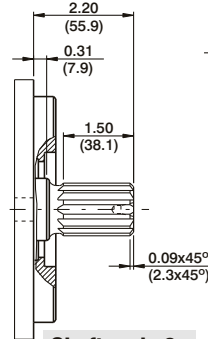
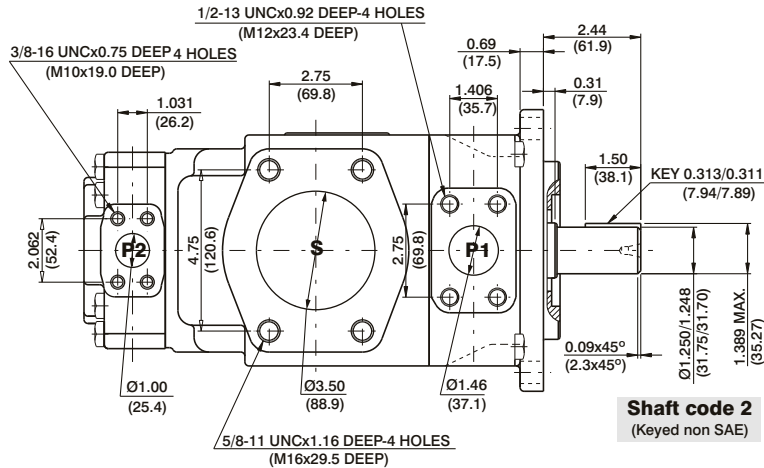


Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum permissible axial load $F_a = 2000$ N (449 Lbs)



Shaft torque limits in ³ /rev x psi (ml/rev x bar)	
Shaft	Vp x p max. (P1+P2)
1	64044 (72306)
2	30638 (34590)
3	54207 (61200)
4	67582 (76376)

OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm								Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)			
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw	hp	kw
P1	042	8.07	132.3	52.50	198.5	49.87	188.5	47.96	181.3	6.97	5.2	66.25	49.4	110.77	82.6		
	045	8.70	142.4	56.51	213.6	53.86	203.6	51.98	196.5	7.24	5.4	70.94	52.9	118.95	88.7		
	050	9.67	158.5	62.88	237.7	60.24	227.7	58.36	220.6	7.64	5.7	78.45	58.5	131.82	98.3		
	052	10.00	164.8	65.40	247.2	62.75	237.2	60.87	230.1	7.78	5.8	81.53	60.8	136.92	102.1		
	057	11.02	180.7	71.71	271.1	69.07	261.1	67.19	254.0	8.18	6.1	89.04	66.4	143.35	106.9		
	062	12.00	196.7	78.04	295.0	75.40	285.0	73.52	277.9	8.58	6.4	96.42	71.9	162.67	121.3		
	066	13.00	213.3	84.63	319.9	81.98	309.9	80.11	302.8	8.98	6.7	104.20	77.7	175.94	131.2		
	072	13.86	227.1	90.11	340.6	87.46	330.6	85.58	323.5	9.25	6.9	110.77	82.6	187.07	139.5		
	085 ^{1,2)}	16.40	269.8	107.00	404.7	105.21	397.7	--	--	9.78	7.3	87.56	65.3	--	--		
P2	003	0.66	10.8	4.29	16.2	2.96	11.2	2.04	7.7	1.74	1.3	7.11	5.3	11.22	8.4		
	005	1.05	17.2	6.83	25.8	5.50	20.8	4.57	17.3	1.88	1.4	10.06	7.5	16.36	12.2		
	006	1.30	21.3	8.44	31.9	7.11	26.9	6.19	23.4	2.01	1.5	11.94	8.9	19.71	14.7		
	008	1.61	26.4	10.48	39.6	9.15	34.6	8.22	31.1	2.15	1.6	14.35	10.7	22.93	17.7		
	010	2.08	34.1	13.52	51.1	12.19	46.1	11.26	42.6	2.28	1.7	18.64	13.4	29.90	22.3		
	012	2.26	37.1	14.71	55.6	13.36	50.6	12.46	47.1	2.28	1.7	19.31	14.4	32.32	24.1		
	014	2.81	46.0	18.25	69.0	16.93	64.0	16.00	60.5	2.55	1.9	23.60	17.6	39.56	29.5		
	015	3.08	50.5	20.00	75.6	18.73	73.2	19.02	67.5	2.68	2.0	25.61	19.1	42.91	32.0		
	017	3.56	58.3	23.12	87.4	21.79	82.4	20.87	78.9	2.82	2.1	29.37	21.9	49.48	36.9		
	020	3.89	63.8	25.32	95.7	23.99	90.7	23.07	87.2	2.95	2.2	31.92	23.8	53.91	40.2		
	022	4.29	70.3	27.88	105.4	26.56	100.4	25.63	96.9	3.08	2.3	35.00	26.1	59.14	44.1		
	025	4.84	79.3	31.46	118.9	30.13	113.9	29.21	110.4	3.35	2.5	39.16	29.2	66.38	49.5		
	028 ³⁾	5.42	88.8	35.24	133.2	33.92	128.2	33.28	125.8	3.75	2.8	43.85	32.7	65.04	48.5		
	031 ³⁾	6.10	100.0	39.68	150.0	38.35	145.0	37.72	142.6	3.75	2.8	48.95	36.5	72.95	54.4		

1) 085 = 2000 RPM max.

2) 085 = 75 bar (1100 psi) cont. 085 = 90 bar (1300 psi) max. int.

3) 028-031 = 210 bar (3000 psi) max. int.

Series **VT6ED** * - **066** - **038** **1** **R** **00** - **B** **1** *

Y - Metric port connection, Omit for UNC

Cam ring for "P1"

Volumetric displacement cm³/rev (in³/rev)

042 = 132.3 (8.07)	062 = 196.7 (12.00)
045 = 142.4 (8.69)	066 = 213.3 (13.02)
050 = 158.5 (9.67)	072 = 227.1 (13.86)
052 = 164.8 (10.06)	085 = 269.8 (16.46)
057 = 180.7 (11.02)	

Cam ring for "P2"

Volumetric displacement cm³/rev (in³/rev)

*014/B14 = 47.6 (2.90)	035/B35 = 111.0 (6.77)
017/B17 = 58.2(3.55)	038/B38 = 120.3 (7.34)
020/B20 = 66.0 (4.03)	042/B42 = 136.0 (8.30)
024/B24 = 79.5 (4.85)	045/B45 = 145.7 (8.89)
028/B28 = 89.7 (5.47)	050/B50 = 158.0 (9.64)
031/B31 = 98.3 (6.00)	061/B61 = 190.5 (11.62)

*'0' - Uni - directional 'B' - Bi - directional

Modifications

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see page BM-1-5)

00 - standard

Direction of rotation (view on shaft end)

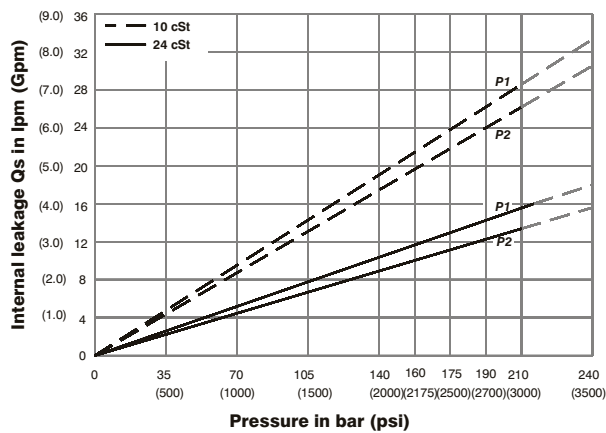
- R - clockwise
- L - counter-clockwise

Type of shaft

- 1 - keyed (SAE CC)
- 2 - keyed (no SAE)
- 3 - splined (SAE C)
- 4 - splined (SAE CC)

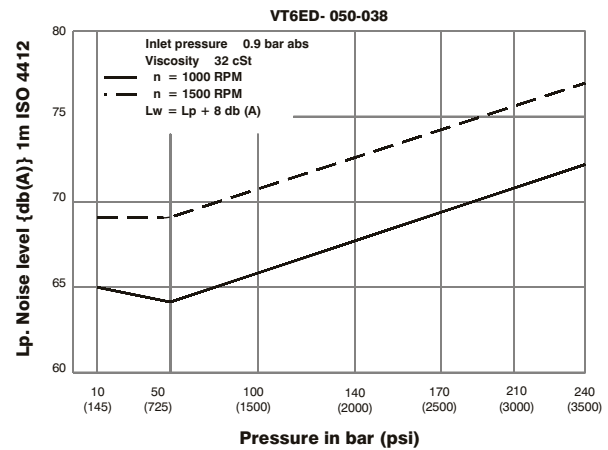


INTERNAL LEAKAGE (TYPICAL)



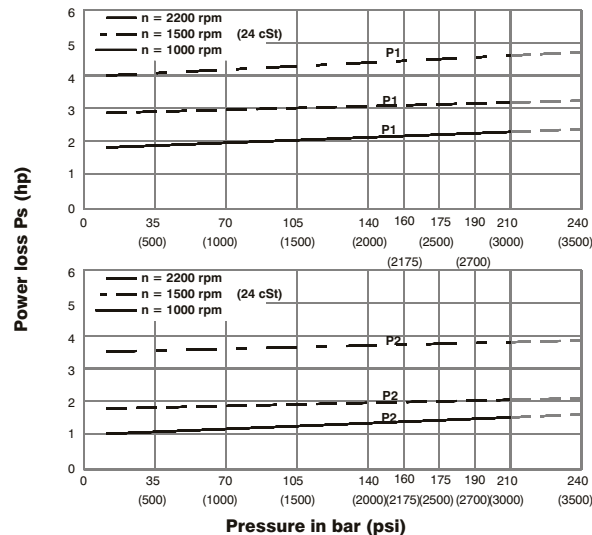
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.

NOISE LEVEL (TYPICAL)



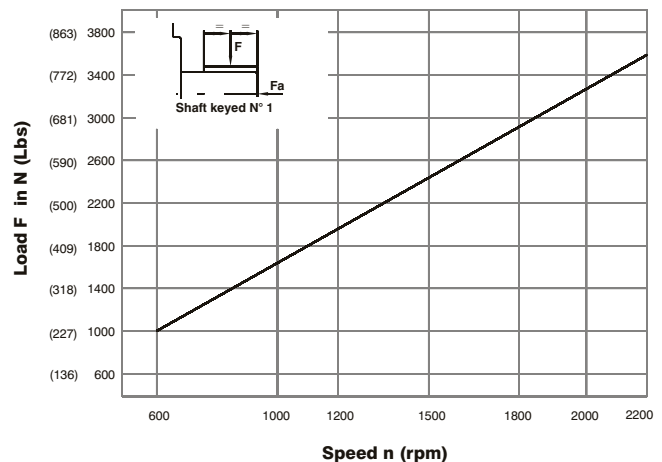
Double pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)

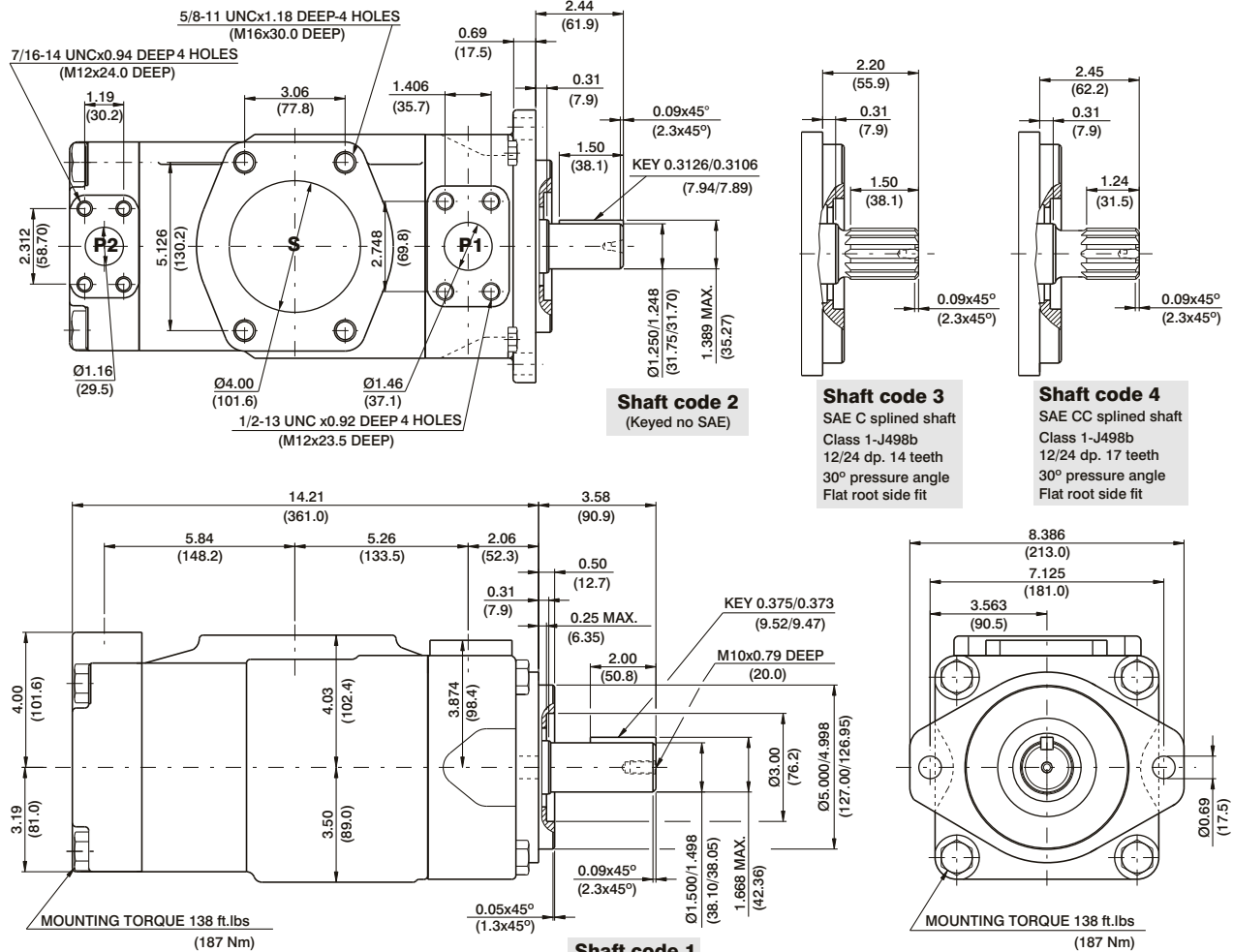


Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum permissible axial load $F_a = 2000$ N (449 Lbs)



OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm								Input power p & n = 1500 rpm							
				p = 0 bar (0 psi)				p = 140 bar (2000 psi)				p = 7 bar (100 psi)				p = 140 bar (2000 psi)			
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw	hp	kw
P1	042	8.07	132.3	52.50	198.5	49.87	188.5	47.96	181.3	6.97	5.2	66.25	49.4	110.77	82.6				
	045	8.70	142.4	56.51	213.6	53.86	203.6	51.98	196.5	7.24	5.4	70.94	52.9	118.95	88.7				
	050	9.67	158.5	62.88	237.7	60.24	227.7	58.36	220.6	7.64	5.7	78.45	58.5	131.82	98.3				
	052	10.00	164.8	65.40	247.2	62.75	237.2	60.87	230.1	7.78	5.8	81.53	60.8	136.92	102.1				
	057	11.02	180.7	71.71	271.1	69.07	261.1	67.19	254.0	8.18	6.1	89.04	66.4	143.35	106.9				
	062	12.00	196.7	78.04	295.0	75.40	285.0	73.52	277.9	8.58	6.4	96.42	71.9	162.67	121.3				
	066	13.00	213.3	84.63	319.9	81.98	309.9	80.11	302.8	8.98	6.7	104.20	77.7	175.94	131.2				
	072	13.86	227.1	90.11	340.6	87.46	330.6	85.58	323.5	9.25	6.9	110.77	82.6	187.07	139.5				
	085 ^{1,2)}	16.40	269.8	107.00	404.7	105.21	397.7	--	--	9.78	7.3	87.56	65.3	--	--				
P2	014	2.90	47.6	18.88	71.4	16.42	62.1	14.78	55.9	3.08	2.3	24.81	18.5	41.03	30.6				
	017	3.55	58.2	23.1	87.3	20.6	78.0	18.99	71.8	3.35	2.5	29.77	22.2	49.62	37.0				
	020	4.00	66.0	26.19	99.0	23.73	89.7	22.08	83.5	3.75	2.8	33.39	24.9	55.92	41.7				
	024	4.80	79.5	31.56	119.3	29.10	110.0	27.46	103.8	4.02	3.0	39.69	29.6	66.78	49.8				
	028	5.50	89.7	35.58	134.5	33.12	125.2	31.48	119.0	4.29	3.2	44.52	33.2	74.96	55.9				
	031	6.00	98.3	39.00	147.5	36.53	138.1	34.89	131.9	4.42	3.3	48.54	36.2	81.80	61.0				
	035	6.80	111.0	44.04	166.5	41.58	157.2	39.94	151.0	4.69	3.5	54.58	40.7	92.13	68.7				
	038	7.30	120.3	47.72	180.4	45.26	171.1	43.62	164.9	4.96	3.7	58.87	43.9	99.64	74.3				
	042	8.30	136.0	53.96	204.0	51.50	194.7	49.86	188.5	5.36	4.0	66.25	49.4	112.24	83.7				
	045	8.89	145.7	57.80	218.5	55.34	209.2	53.70	203.0	5.50	4.1	70.81	52.8	120.02	89.5				
	050 ³⁾	9.64	158.0	62.69	237.0	60.23	227.7	59.25	224.0	5.90	4.4	76.44	57.0	113.98	85.0				
	061 ⁴⁾	11.62	190.5	76.25	285.7	73.54	278.0	--	--	6.16	4.6	81.26	60.6	--	--				

1) 085 = 2000 RPM max. 2) 085 = 75 bar (1100 psi) cont. & 085 = 90 bar (1300 psi) max. int.

3) 050=210 bar (3000 psi) max. int.

4) 061 = 120 bar (1740 psi) max. int. 061 = 80 bar (1160 psi) cont.

VT6GCC - B22 - B08 - 6 R 00 - A 1 - 00 *

Series _____

Cam ring "P1" & "P2" _____

Volumetric displacement cm³/rev (in³/rev)

B03 = 10.8 (0.66)	B15 = 50.5 (3.08)
B05 = 17.2 (1.05)	B17 = 58.3 (3.56)
B06 = 21.3 (1.30)	B20 = 63.8 (3.89)
B08 = 26.4 (1.61)	B22 = 70.3 (4.29)
B10 = 34.1 (2.08)	B25 = 79.3 (4.84)
B12 = 37.1 (2.26)	B28 = 88.8 (5.42)
B14 = 46.0 (2.81)	B31 = 100.0 (6.10)

Type of shaft _____

6 - splined (DIN 5462)

Direction of rotation (view on shaft end) _____

R - clockwise
L - counter-clockwise

Modifications _____

Mounting W/connection variables

	P1=1"-S=3"		P1=1"-S=2 1/2"	
P2	1"	3/4"	1"	3/4"
code	Unc	00	01	11
	Metric	0M	M0	1M

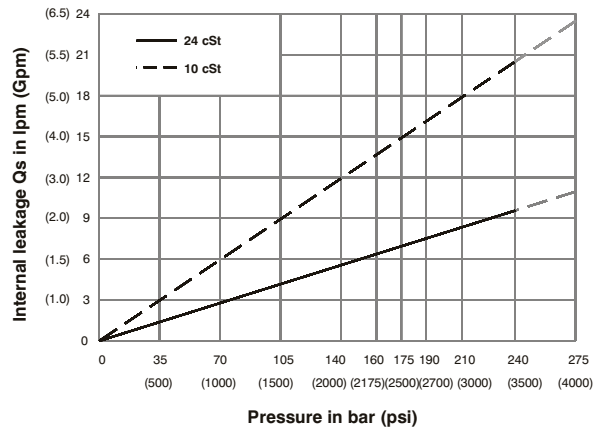
1) for 46 ml/rev. max.
2) for 126 ml/rev max.
The large cartridge must be always mounted in the front.

Seal class
1 - S1

Design letter _____

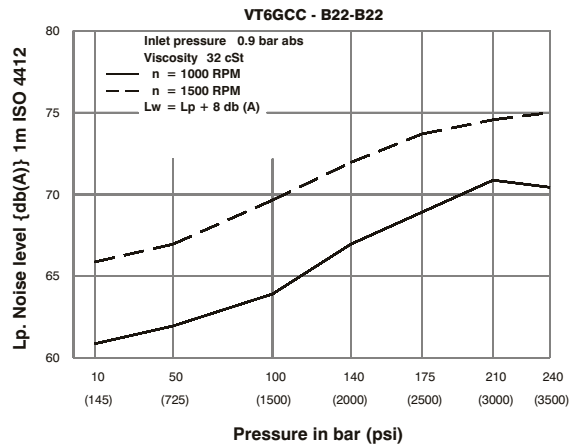
Porting combination (see page BM-1-5)
00 - standard

INTERNAL LEAKAGE (TYPICAL)



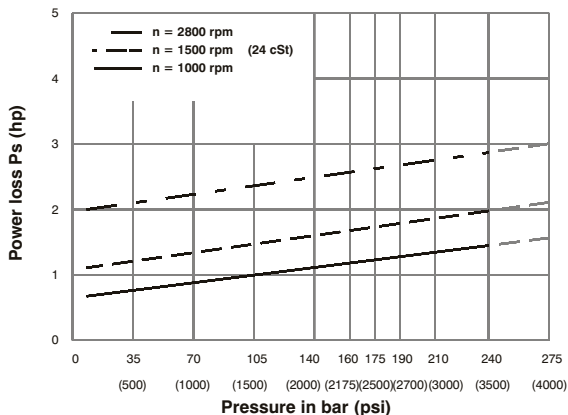
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.
Total leakage is the sum of each section loss at its operating conditions.

NOISE LEVEL (TYPICAL)



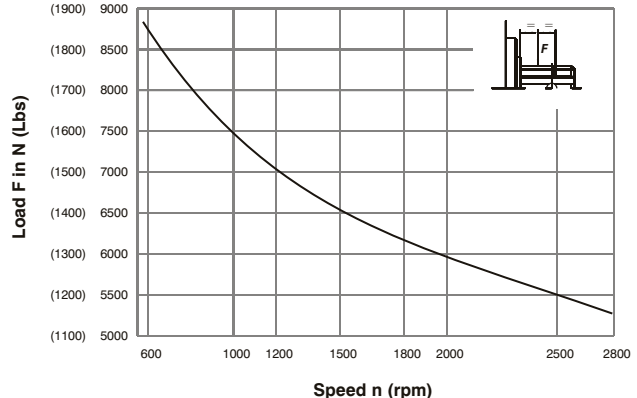
Double pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)

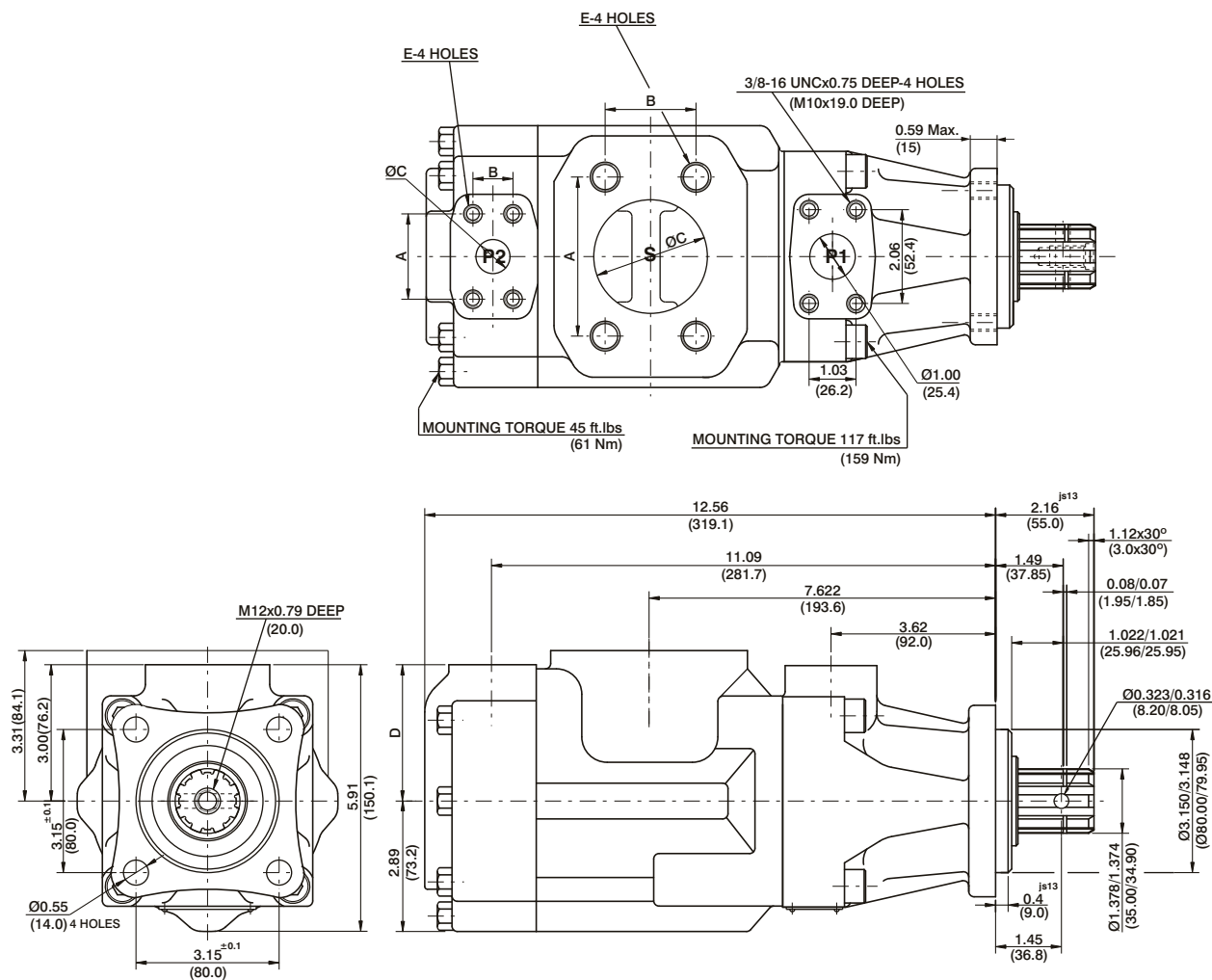


Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



DP



Shaft Code - 6
DIN5462B8x32x36

PORT	A	B	C	D	E
S	4.19 (106.4)	2.44 (61.9)	3.00 (76.2)		5/8-11UNCx1.12 DEEP (M16 x 28.4 DEEP)
S	3.50 (88.9)	2.00 (50.8)	2.50 (63.5)		1/2-13UNCx0.94 DEEP (M12 x 24.0 DEEP)
P2	1.88 (47.7)	0.88 (22.2)	0.75 (19.0)	3.00 (76.2)	3/8-16UNCx0.75 DEEP (M10x19.0 DEEP)
P2	2.06 (52.4)	1.03 (26.2)	1.00 (25.4)	2.94 (74.7)	

Shaft torque limits in ³ /rev x psi (ml/rev x bar)	
Shaft	Vp x p max. (P1+P2)
6	36921 (32670)

OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 240 bar (3500 psi)	
		in³/rev	cm³/rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1 & P2	B03	0.66	10.8	4.29	16.2	2.83	10.7	--	--	1.74	1.3	7.11	5.3	--	--
	B05	1.05	17.2	6.83	25.8	5.37	20.3	4.17	15.8	1.88	1.4	10.06	7.5	16.36	12.2
	B06	1.30	21.3	8.44	31.9	7.01	26.5	5.82	22.0	2.01	1.5	11.94	8.9	19.71	14.7
	B08	1.61	26.4	10.48	39.6	9.02	34.1	7.83	29.6	2.15	1.6	14.35	10.7	22.93	17.7
	B10	2.08	34.1	13.52	51.1	12.08	45.7	10.89	41.2	2.28	1.7	18.64	13.4	29.90	22.3
	B12	2.26	37.1	14.71	55.6	13.28	50.2	12.08	45.7	2.28	1.7	19.31	14.4	32.32	24.1
	B14	2.81	46.0	18.25	69.0	16.79	63.5	15.60	59.0	2.55	1.9	23.60	17.6	39.56	29.5
	B15	3.08	50.5	20.00	75.6	18.62	70.4	17.46	66.0	2.68	2.0	25.61	19.1	42.91	32.0
	B17	3.56	58.3	23.12	87.4	21.69	82.0	20.50	77.5	2.82	2.1	29.37	21.9	49.48	36.9
	B20	3.89	63.8	25.32	95.7	23.86	90.2	22.67	85.7	2.95	2.2	31.92	23.8	53.91	40.2
	B22	4.29	70.3	27.88	105.4	26.45	100.0	25.26	95.5	3.08	2.3	35.00	26.1	59.14	44.1
	B25 ¹⁾	4.84	79.3	31.46	118.9	30.02	113.5	28.83	109.0	3.35	2.5	39.16	29.2	66.38	49.5
	B28 ^{1, 2)}	5.42	88.8	35.24	133.2	33.78	127.7	32.93	124.5	3.75	2.8	43.85	32.7	65.04	48.5
	B31 ^{1, 2)}	6.10	100.0	39.68	150.0	38.22	144.5	37.38	141.3	3.75	2.8	48.95	36.5	72.95	54.4

1) B25-B28-B31 = 2500 R.P.M. max.

2) B28-B31 = 210 bar (3000 psi) max. int.

-- Not to use because internal leakage greater than 50% theoretical flow.

VT67CB W - 012 - B08 -1 R 00 - A 1 - 11 -

Series- SAE B 2 bolts

Mounting flange J744c

Use for severe duty shaft only

Cam ring for "P1"

Volumetric displacement cm³/rev (in³/rev)

*003/B03 = 10.8 (0.66)	015/B15 = 50.5 (3.08)
005/B05 = 17.2 (1.05)	017/B17 = 58.3 (3.56)
006/B06 = 21.3 (1.30)	020/B20 = 63.8 (3.89)
008/B08 = 26.4 (1.61)	022/B22 = 70.3 (4.29)
010/B10 = 34.1 (2.08)	025/B25 = 79.3 (4.84)
012/B12 = 37.1 (2.26)	028/B28 = 88.8 (5.42)
014/B14 = 46.0 (2.81)	031/B31 = 100.0 (6.10)

*'0' - Uni - directional 'B' - Bi - directional

Cam ring for "P2"

Volumetric displacement cm³/rev (in³/rev)

B02 = 5.7 (0.35)	B09 = 28.0 (1.71)
B03 = 9.8 (0.60)	B10 = 31.8 (1.94)
B04 = 12.8 (0.78)	B11 = 34.9 (2.13)
B05 = 15.9 (0.97)	B12 = 40.9 (2.50)
B06 = 19.8 (1.21)	B14 = 45.1 (2.75)
B07 = 22.5 (1.37)	B15 = 50.0 (3.05)
B08 = 24.9 (1.52)	

Type of shaft

- 1- keyed (no SAE) W version
- 3- splined (SAE BB) 2- keyed (SAE BB)
- 5- splined (SAE B)

Modifications

Mounting W/connection variables

P1=1" P2=3/4" S=2 1/2	
UNC	METRIC
11	M1

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

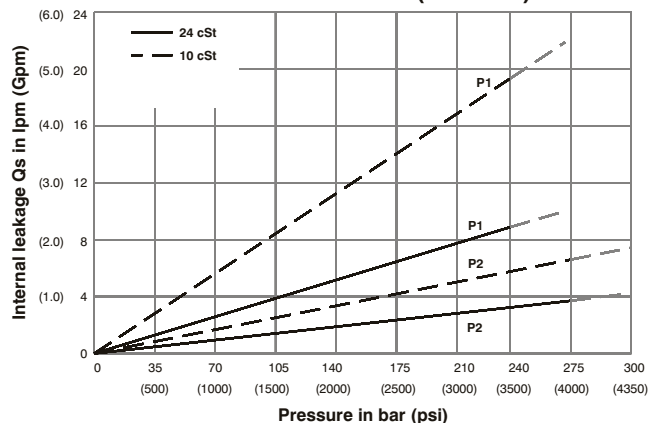
Porting combination (see page BM-1-5)

00 - standard

Direction of rotation
(view on shaft end)

- R - clockwise
- L - counter-clockwise

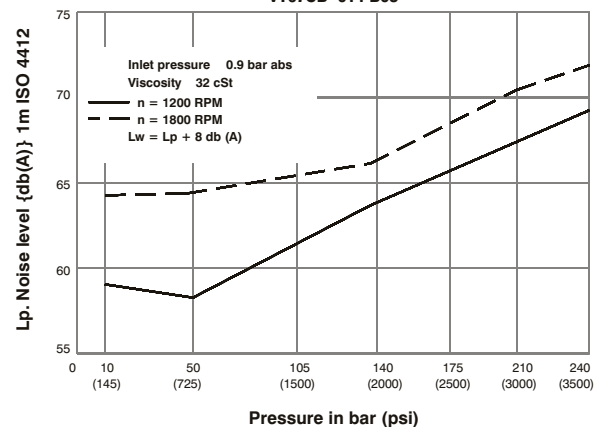
INTERNAL LEAKAGE (TYPICAL)



Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow.
Total leakage is the sum of each section loss at its operating conditions.

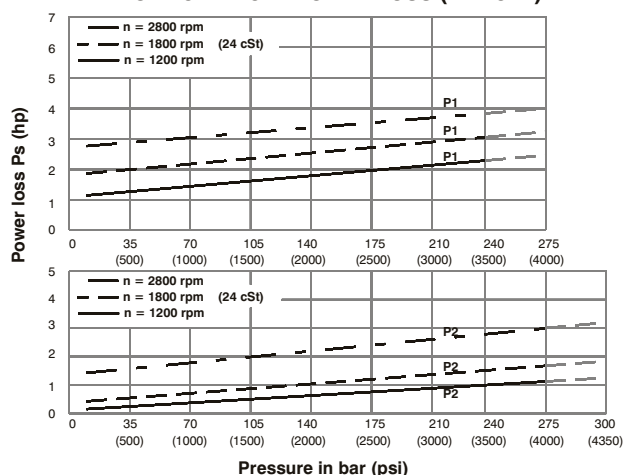
NOISE LEVEL (TYPICAL)

VT67CB- 014-B03



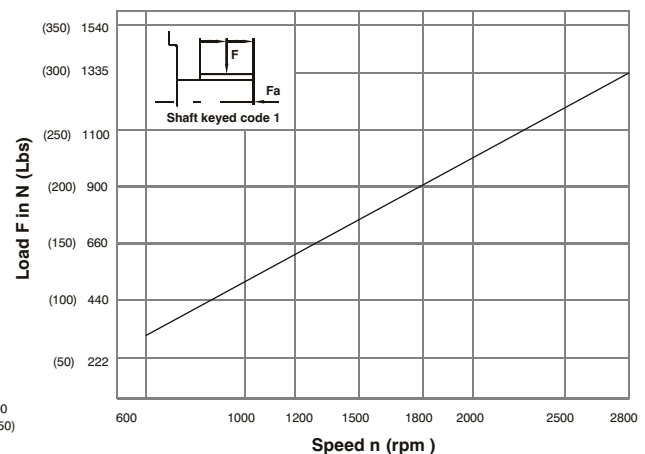
Double pump noise level is given with each section discharging at the pressure noted on the curve.

HYDROMECHANICAL POWER LOSS (TYPICAL)

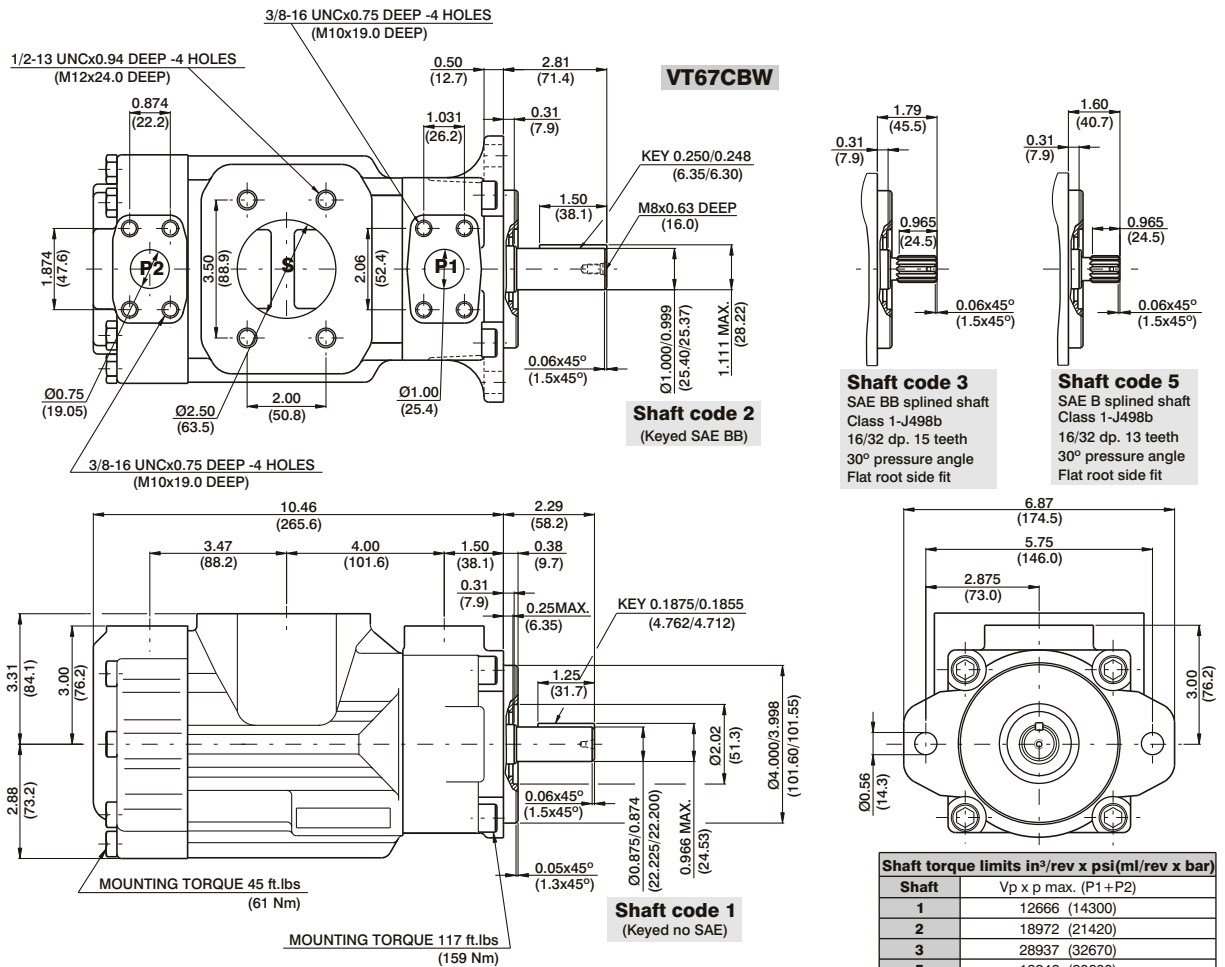


Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum permissible axial load Fa = 800N (180 lbs)



OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1800 rpm								Input power p & n = 1800 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 275 bar (4000 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 275 bar (4000 psi)		p = 7 bar (100 psi)	
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw	hp	kw
P1	003	0.66	10.8	5.14	19.6	3.85	14.6	--	--	2.11	1.57	8.45	6.30	--	--	--	--
	005	1.05	17.2	8.18	30.9	6.89	26.0	5.68	21.5	2.29	1.70	12.00	8.94	19.81	14.77	--	--
	006	1.30	21.3	10.13	38.3	8.84	33.4	7.63	28.8	2.40	1.78	14.28	10.64	23.79	17.74	--	--
	008	1.61	26.4	12.55	47.4	11.26	42.6	10.05	37.9	2.54	1.89	17.11	12.75	28.75	21.43	--	--
	010	2.08	34.1	16.22	61.3	14.93	56.4	13.71	51.8	2.76	2.06	21.38	15.94	36.22	27.00	--	--
	012	2.26	37.1	17.64	66.7	16.35	61.8	15.14	57.2	2.84	2.11	23.05	17.18	39.14	29.18	--	--
	014	2.81	46.0	21.88	82.7	20.59	77.8	19.37	73.2	3.09	2.30	27.99	20.87	47.78	35.62	--	--
	015	3.08	50.5	23.99	90.7	22.83	86.3	21.56	81.5	3.21	2.40	30.30	22.60	51.36	38.30	--	--
	017	3.56	58.3	27.73	104.8	26.44	99.9	25.22	95.3	3.43	2.55	34.81	25.95	59.73	44.54	--	--
	020	3.89	63.8	30.34	114.7	29.05	109.8	27.84	105.2	3.58	2.66	37.86	28.23	65.07	48.52	--	--
	022	4.29	70.3	33.43	126.4	32.14	121.5	30.93	116.9	3.76	2.80	41.47	30.92	71.38	53.22	--	--
	025 ¹⁾	4.84	79.3	37.71	142.5	36.42	137.6	35.21	133.1	4.01	2.99	46.46	34.64	80.12	59.74	--	--
	028 ^{1,2)}	5.42	88.8	42.23	159.6	40.94	154.7	40.32	152.4	4.27	3.18	51.74	38.58	76.73	57.22	--	--
	031 ^{1,2)}	6.10	100.0	47.56	179.7	46.27	174.9	45.65	172.5	4.58	3.41	57.95	43.21	86.06	64.17	--	--
P2				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 300 bar (4350 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 300 bar (4350 psi)		p = 7 bar (100 psi)	
	B02	0.35	5.7	2.76	10.4	2.33	8.8	1.80	6.8	0.74	0.55	4.02	2.99	8.10	6.40	--	--
	B03	0.60	9.8	4.66	17.6	4.23	15.9	3.70	14.0	0.85	0.63	6.24	4.65	12.93	10.25	--	--
	B04	0.78	12.8	6.09	23.0	5.66	21.4	5.13	19.4	0.94	0.70	7.90	5.89	16.55	13.13	--	--
	B05	0.97	15.9	7.56	28.6	7.13	26.9	6.60	25.0	1.02	0.76	9.62	7.17	20.29	16.12	--	--
	B06	1.21	19.8	9.42	35.6	8.99	33.9	8.46	32.0	1.13	0.84	11.79	8.79	25.00	19.88	--	--
	B07	1.37	22.5	10.70	40.4	10.27	38.8	9.74	36.8	1.20	0.89	13.29	9.91	28.26	22.47	--	--
	B08	1.52	24.9	11.84	44.7	11.41	43.1	10.88	41.1	1.27	0.94	14.62	10.90	31.15	24.78	--	--
	B09	1.71	28.0	13.31	50.3	12.87	48.6	12.35	47.0	1.36	1.01	16.35	12.19	34.92	27.77	--	--
	B10	1.94	31.8	15.12	57.2	14.69	55.5	14.16	53.5	1.46	1.11	18.45	13.75	39.48	31.42	--	--
	B11 ³⁾	2.13	34.9	16.64	62.9	16.19	61.2	15.68	59.3	1.55	1.15	20.17	15.04	43.22	32.22	--	--
	B12 ³⁾	2.50	40.9	19.50	73.7	19.07	72.1	18.54	70.1	1.72	1.28	23.55	17.56	50.58	37.71	--	--
	B14 ³⁾	2.75	45.1	21.40	80.8	20.95	79.2	20.44	77.0	1.83	1.36	25.80	19.23	55.48	41.37	--	--
	B15 ³⁾	3.05	50.0	23.78	89.8	23.35	88.3	22.88	86.5	1.97	1.47	28.55	21.28	57.35	42.76	--	--

1) 025-028-031 = 2500 rpm max. 2) 028-031 = 210 bar (3000 psi) max. int.
3) B11-B12-B14 = 300 bar (4350 psi) & B15 = 280 bar (4060 psi) max. int. And Max. Speed = 3000 rpm

--- Not to use because internal leakage greater than 50 % theoretical flow.

VT67DC W - 038 - B08 1 R 00 - A 1 M1 -

Series

SAE B 2 bolts
Mounting flange J744c

use for severe duty
shaft only

Camring for "P1"

Volumetric displacement cm^3/rev (in^3/rev)

B14=2.68 (43.9) B31=6.05 (99.1)

B17=3.36 (55.0) B35=6.92 (113.4)

B20=4.03 (66.0) B38=7.36 (120.6)

B22=4.29 (70.3) B42=8.39 (137.5)

B24=4.95 (81.1) 045=8.89 (145.7)

B28=5.49 (89.9) 050=9.64 (157.9)

* '0' - Uni - directional 'B' - Bi - directional

Camring for "P2"

Volumetric displacement cm^3/rev (in^3/rev)

003/B03=0.66 (10.80) 015/B15=3.08 (50.50)

005/B05=1.05 (17.20) 017/B17=3.56 (58.30)

006/B06=1.30 (21.30) 020/B20=3.89 (63.80)

008/B08=1.61 (26.40) 022/B22=4.29 (70.30)

010/B10=2.08 (34.10) 025/B25=4.84 (79.30)

012/B12=2.26 (37.10) 028/B28=5.42 (88.80)

014/B14=2.81 (46.00) 031/B31=6.10 (100.00)

* '0' - Uni - directional 'B' - Bi - directional

Modifications

Mounting W/connection variables

	UNC		METRIC	
	00	01	M0	M1
P2	1"	3/4"	1"	3/4"

Seal class

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination

00 - standard

Direction of rotation

(view on shaft end)

R - clockwise

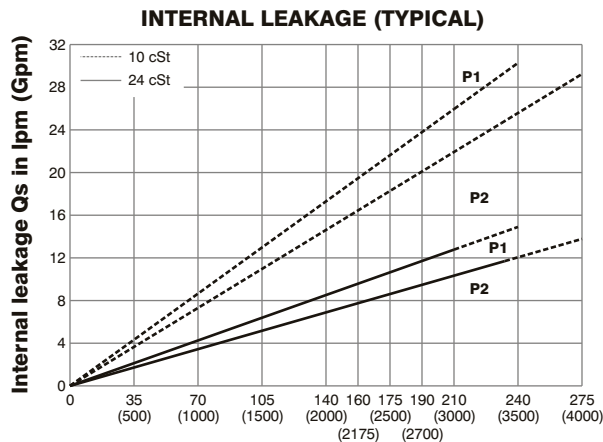
L - counter-clockwise

Type of shaft

- 1 - keyed (SAE C)
- 2 - keyed (no SAE)
- 3 - splined (SAE C)
- 4 - splined (no SAE)

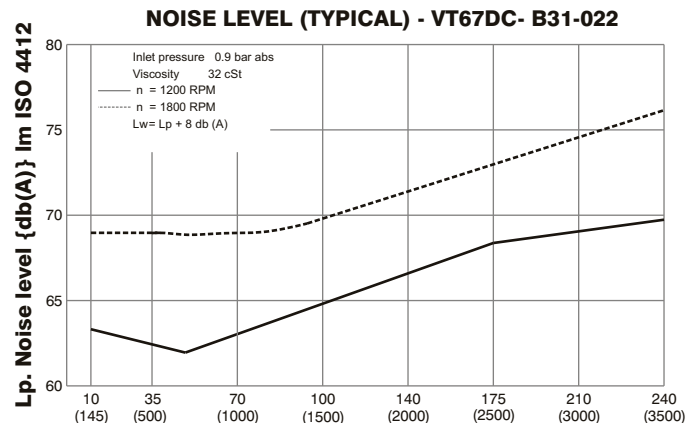
Sever duty (VT67DCW only)

5 - keyed (no SAE)



Pressure in bar (psi)

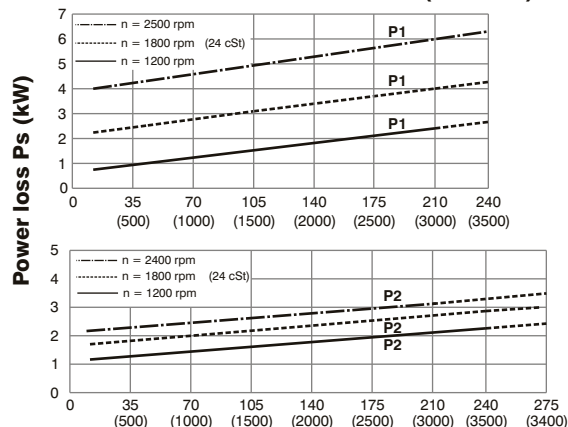
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.



Pressure in bar (psi)

Double pump noise level is given with each section discharging at the pressure noted on the curve.

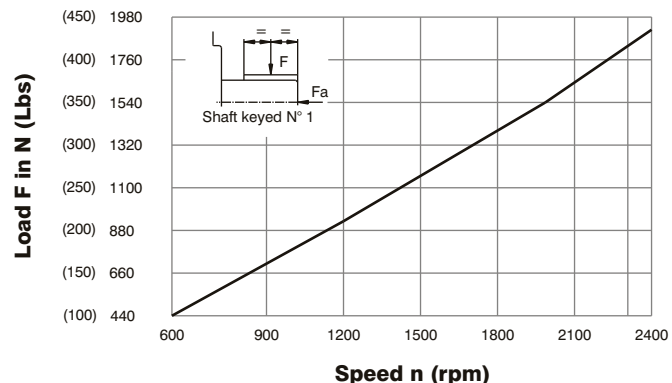
HYDROMECHANICAL POWER LOSS (TYPICAL)



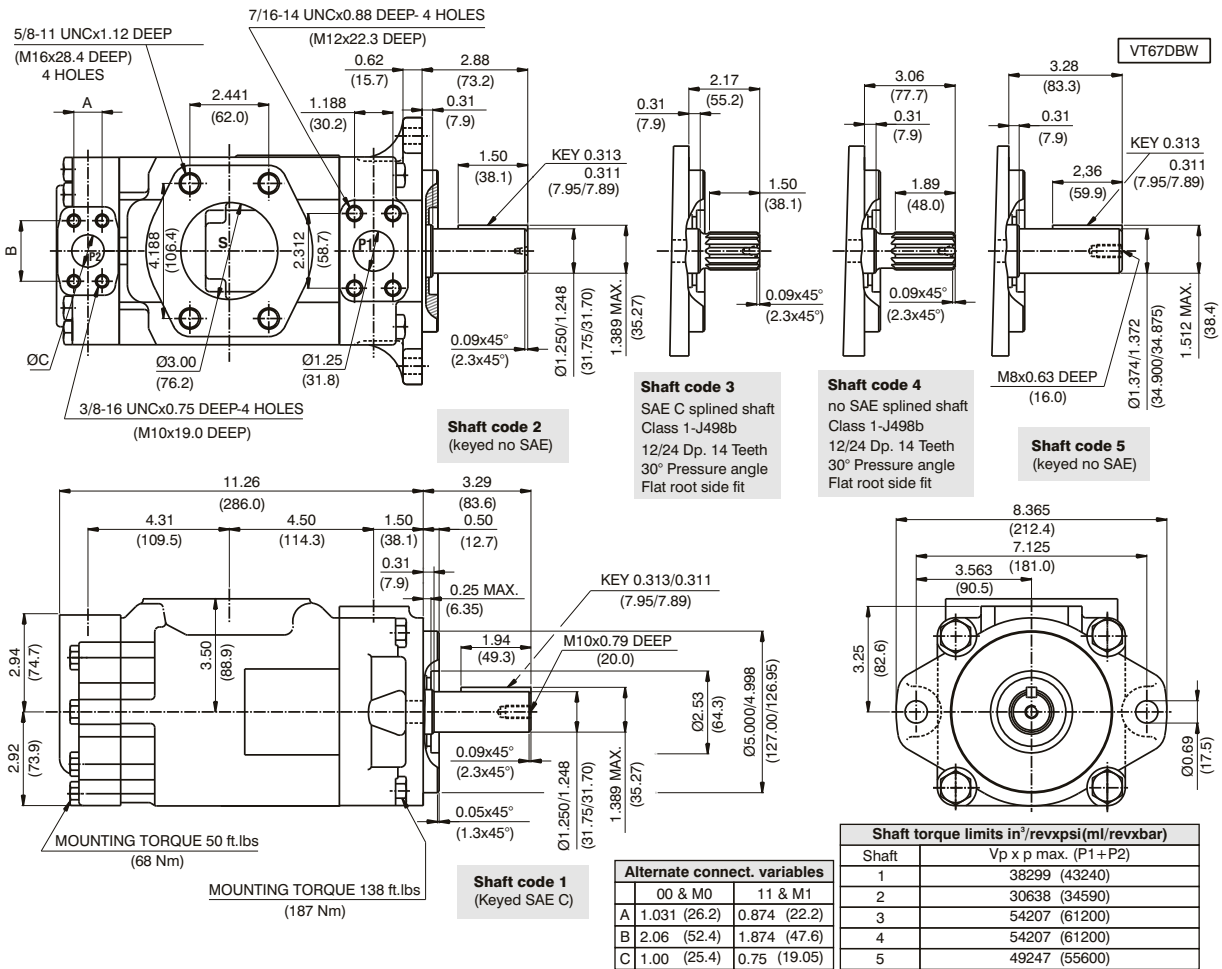
Pressure in bar (psi)

Total hydromechanical power loss is the sum of each section at its operating conditions.

PERMISSIBLE RADIAL LOAD



Maximum permissible axial load $F_a = 1200 \text{ N}$ (270 Lbs)



OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1800 rpm								Input power p & n = 1800 rpm					
				p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 250 bar (3630 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 250 bar (3630 psi)			
		in ³ /rev	cm ³ /rev	gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw	hp	kw
P1	B14	2.68	43.9	20.92	79.1	19.18	72.5	17.81	67.3	3.46	2.6	27.77	20.7	47.03	35.07		
	B17	3.36	55.0	26.16	98.8	24.41	92.3	23.04	87.0	3.77	2.8	33.88	25.3	57.71	43.03		
	B20	4.03	66.0	31.39	118.6	29.64	112.0	28.27	106.8	4.07	3.0	39.98	29.8	68.39	50.99		
	B22	4.29	70.3	33.43	126.4	31.69	119.8	30.32	104.6	4.19	3.1	42.37	31.6	72.57	54.11		
	B24	4.95	81.1	38.57	145.8	36.82	139.2	35.45	134.0	4.49	3.4	48.36	36.1	83.06	61.93		
	B28	5.49	89.9	42.80	161.8	41.06	155.2	39.69	150.0	4.74	3.5	53.30	39.7	91.70	68.38		
	B31	6.05	99.1	47.18	178.3	45.43	171.7	44.06	166.5	4.99	3.7	58.41	43.6	100.63	75.03		
	B35	6.92	113.4	53.93	203.9	52.18	197.2	50.81	192.0	5.39	4.0	66.29	49.4	114.42	85.32		
	B38	7.36	120.6	57.35	216.8	55.61	210.2	54.24	204.9	5.59	4.2	70.28	52.4	121.42	90.54		
	B42	8.39	137.5	65.39	247.2	63.65	240.6	62.28	235.4	6.05	4.5	79.66	59.4	137.83	102.77		
	045	8.89	145.7	69.29	262.0	67.11	253.6	65.31	246.8	6.74	5.0	83.75	62.4	145.79	108.71		
	050	9.64	157.9	75.14	284.0	72.96	275.8	71.78 ¹⁾	271.3 ¹⁾	7.08	5.3	90.58	67.5	134.50 ¹⁾	100.3 ¹⁾		
P2				p=0 bar (0 psi)		p=140 bar (2000 psi)		p=275 bar (4000 psi)		p=7 bar (100 psi)		p=140 bar (2000 psi)		p=275 bar (4000 psi)			
	003	0.66	10.8	5.14	19.6	3.85	14.6	--	--	2.11	1.57	8.45	6.30	--	--		
	005	1.05	17.2	8.18	30.9	6.89	26.0	5.68	21.5	2.29	1.70	12.00	8.94	19.81	14.77		
	006	1.30	21.3	10.13	38.3	8.84	33.4	7.63	28.8	2.40	1.78	14.28	10.64	23.79	17.74		
	008	1.61	26.4	12.55	47.4	11.26	42.6	10.05	37.9	2.54	1.89	17.11	12.75	28.75	21.43		
	010	2.08	34.1	16.22	61.3	14.93	56.4	13.71	51.8	2.76	2.06	21.38	15.94	36.22	27.00		
	012	2.26	37.1	17.64	66.7	16.35	61.8	15.14	57.2	2.84	2.11	23.05	17.18	39.14	29.18		
	014	2.81	46.0	21.88	82.7	20.59	77.8	19.37	73.2	3.09	2.30	27.99	20.87	47.78	35.62		
	015	3.08	50.5	23.99	90.7	22.83	86.3	21.56	81.5	3.21	2.40	30.30	22.60	51.36	38.30		
	017	3.56	58.3	27.73	104.8	26.44	99.9	25.22	95.3	3.43	2.55	34.81	25.95	59.73	44.54		
	020	3.89	63.8	30.34	114.7	29.05	109.8	27.84	105.2	3.58	2.66	37.86	28.23	65.07	48.52		
	022	4.29	70.3	33.43	126.4	32.14	121.5	30.93	116.9	3.76	2.80	41.47	30.92	71.38	53.22		
	025	4.84	79.3	37.71	142.5	36.42	137.6	35.21	133.1	4.01	2.99	46.46	34.64	80.12	59.74		
	028	5.42	88.8	42.23	159.6	40.94	154.7	40.32 ²⁾	152.4 ²⁾	4.27	3.18	51.74	38.58	76.73 ²⁾	57.22 ²⁾		
	031	6.10	100.0	47.56	179.7	46.27	174.9	45.65 ²⁾	172.5 ²⁾	4.58	3.41	57.95	43.21	86.06 ²⁾	64.17 ²⁾		

– Not recommended to use as the internal leakage is over 50% of theoretical flow.

1) 050 = 210 bar (3000 psi) max. int 2) 028 - 031 = 210 bar (3000 psi) max.int